This vineyard guide is the result of over eight years sourcing the best vineyards in California. Since 2012, we’ve collaborated with the state’s best growers and highest profile sites. This year is no exception. Each property is managed by viticulturists with a passion for quality; working hand-in-hand with our winemaking team to get the best out of every vine. The partnerships result in world worthy wines which routinely receive scores in the mid-90s.

**AT THE WINE FOUNDRY, YOU ARE THE WINEMAKER…**

Our clients share a universal enthusiasm where wine consumption turns into wine collection and finally wine creation. The experience and satisfaction of creating your own wine and the pride of sharing it with others is what winemakers live to do. While we all love the idea of quitting our day job and moving our family to live in the vineyard, for most – it’s not realistic. The Wine Foundry lifts the veil to winemaking Oz by inviting you behind the curtain to experience the journey first hand at the winery. Whether you start with the 2019 vintage or opt for a shorter path to bottle by selecting one of our adoption barrels, we’ve got you covered every step of the way.

Take your time to explore this vineyard guide. If you have any questions about the differences between the vineyards or the process, contact Stuart Ake at makewine@thewinefoundry.com or 707.637.8821 x7302.

**PRICING**

Per barrel pricing (25 cases or 300 bottles) is listed on each specific vineyard page. The price is all inclusive: fruit, materials, winemaking, blending wine, oak (new neutral or a blend; top French cooper), packaging and bottling. Payment terms and volume discounts are listed on the last page of this document.

Cheers,
Steve Ryan, General Manager
At The Wine Foundry, we’ve developed a six-step process for winemaking that spans anywhere from 6 to 24 months, depending upon the grape varietal and style of wine you wish to create.

**CHOOSE VINEYARD**
Browse through each of the vineyards in our guide and, when possible, try commercial wines made from them. If you prefer, talk to us about the style of wine you enjoy and we’ll help choose the property that will best suit your goals.

**CONSTRUCT PLAN**
Every wine begins with a series of decisions that shape the aromas, flavors and structures in your bottle. Because each property has unique character traits, you’ll consult directly with our winemaking team on the impact of each decision on your wine’s style. From the selection of your vineyard and grape varietals, to which cork and capsule best suit your bottle, we’re with you every step of the way to educate, enlighten and execute.

**MONITOR VINEYARD**
Throughout the growing season, we’ll share weather updates, photographs and interviews with growers to offer insight on the vintage and how your fruit is developing on vine. As harvest nears, we’ll begin including a window of dates when it’s likely your grapes will be ready for harvest. Due to Mother Nature’s notorious tendency to play with weather, it’s extremely difficult to predict the exact date we’ll harvest. However, each property is monitored closely to ensure the grapes will be picked for optimum flavor development.

**CREATE WINE**
When the fruit arrives, you are welcome to join us at the winery to help sort, crush, ferment and press your wine. If you can’t be here in person, our winemaking staff is there to handle every step of the process as dictated by your wine plan.

**DESIGN PACKAGING**
Once you’ve signed up at The Wine Foundry, you’ll receive a Packaging Guide that helps you work with our design team to select your bottle, cork and capsule and create a unique label specifically for your wine.

**BLEND WINE**
We craft small amounts of additional wine each year for the specific purpose of bringing added depth and complexity to your final blend. As we near bottling, you will have an opportunity to work with our winemaking team to fine-tune the aromatics, texture and balance of your wine through a series of blending trials.

For more information, on the process and details on all of our vineyards, please contact our team by emailing makewine@thewinefoundry.com or call 707.637.8821 x7302.
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THE WINEMAKER PROJECTS

EACH YEAR, THE WINEMAKERS FLEX FERMENTATION MUSCLES AND FOLLOW ENOLOGICAL PASSION THROUGH A UNIQUE SERIES WE CALL THE PROJECTS.

THE PROPRIETARY WHITE PROJECT
Stick in the mud traditionalists may balk, but Proprietary Blends are of the now; unique takes that push boundaries while highlighting the strengths of individual components. For the foundation of our Proprietary White, the winemakers ferment Pinot Blanc & Gewürztraminer completely dry in stainless steel – lean, light and refreshingly crisp. Remove the shackles of convention and toast to the freedom of flavor.

THE PROPRIETARY RED PROJECT
Rules are meant to be broken. Each year, the winemakers pilfer from a special selection of barrels to craft the foundation for our Proprietary Red Blend Project. We cast aside tradition in an attempt to craft the most pleasurable and hedonistic base wine on the planet. You work with the winemakers to shape the aromas, flavors and textures through blending.

THE RHôNE PROJECT
Welcome to Rhônefornia. Since our launch, we’ve dreamed of crafting a GSM. Due to challenges associated with managing tiny fermentations and securing single ton contracts for this or that grape varietal, we never pulled the trigger. However, in 2017 and 2018, we quietly delivered powerhouse foundations built around Syrah, Grenache and Mourvedre. This is the real deal. As with our Proprietary Red Project, you’ll work with the winemaking team to take the foundation to new heights through blending.
### The Winemaker Projects

<table>
<thead>
<tr>
<th><strong>The Napa Project</strong></th>
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<tbody>
<tr>
<td>Each year, the winemakers flex fermentation muscles and follow enological passion. The Napa Project is a Cabernet Sauvignon foundation assembled from a selection of Napa Valley vineyards. As when crafting vineyard designated bottlings, you’ll work with our winemakers to adjust structure, aromatics and flavor to your specific taste during your blending trials.</td>
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<thead>
<tr>
<th><strong>The Rosé Project</strong></th>
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<tbody>
<tr>
<td>The winemakers farm grapes for the traditional Tavelian method of pressing whole clusters to produce Rosé. The results are astounding. By farming Mourvedre and Tempranillo specifically for the Rosé Project, we can dial in the ideal ripeness level at which to pick for bright aromatics and razor sharp acidity.</td>
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<tr>
<th><strong>The Super Tuscan Project</strong></th>
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<tr>
<td>Inspired by the complexity and depth of SuperTuscans, the winemakers began introducing Bordeaux varietals into Sangiovese with stunning results. The Sangiovese from Windsor Oaks delivers bright berry, hints of briar patch and lively acidity while the Bordeaux varietals bring haunting depth to the palate and structure – a formidable one-two combination. Clients build upon the foundation by having access to Cabernet Sauvignon and other varietals when blending.</td>
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<thead>
<tr>
<th><strong>The Sparkling Project / Blanc de Blancs</strong></th>
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<tbody>
<tr>
<td>Following the success of previous vintages when our sparkling wines received high praise and numerous scores in the mid-90s, we continue to grow the Sparkling Project. The Blanc de Blancs is fermented bone dry using Méthode Champenoise in a classic Brut style – light, crisp and refreshing.</td>
</tr>
</tbody>
</table>
One of the largest, most beautiful and highly acclaimed vineyards from which we source, Stagecoach climbs between 900 and 1700 feet up the southern face of Pritchard Hill to Atlas Peak. The site is planted to a wide range of varietals and rootstocks and features several distinct microclimates. Our Cabernet Franc is from the most sought after section – Block I. This stretch of vines is lower-yielding than most of the vineyard thus giving explosive aromatics and rich fruit. Stagecoach Vineyard is rich in story, rock and perennial high scoring wines.

Structured red fruit and elegance, soft berry layers into refined minerality and light herbaceous notes.

### STAGECOACH VINEYARD

<table>
<thead>
<tr>
<th>COMMERCIAL EXAMPLE</th>
<th>AVA</th>
<th>GROWER</th>
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<tbody>
<tr>
<td>Krupp Brothers $95</td>
<td>Napa Valley</td>
<td>Amanda Cihlar</td>
</tr>
<tr>
<td>Paul Hobbs $175</td>
<td></td>
<td></td>
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<tr>
<td>Darjean Jones $74</td>
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<tr>
<td>Foundry $110</td>
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<tr>
<th>SOIL</th>
<th>CLONE / ROOTSTOCK</th>
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<tbody>
<tr>
<td>Hambright and Guenoc series</td>
<td>Clone 332 on 110R Rootstock</td>
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<tr>
<th>TRELLIS / TRAINING</th>
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<tbody>
<tr>
<td>Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)</td>
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</table>
Atwood Ranch is situated at the base of the Mayacama Mountains, in Sonoma’s fabled Valley of the Moon. While the majority of the land is devoted to wild open space, oak woodlands and Atwood’s world-renowned horse pasture, in the late 1980s, Tom planted 20 acres of ultra-premium Cabernet Sauvignon across from Jack London’s historic Beauty Ranch. Within a decade, word circulated about the quality, which routinely outperformed lauded Napa counterparts in competitions and winemaker tastings. After tasting the 2014-2017 vintages, we were sold. Tom Atwood is devoted to low-impact farming practices and the property has been certified with “Sustainable Sonoma” status.
Broken Rock is strategically placed just off Silverado Trail at the foot of Atlas Peak. Western exposure on the slope provides plenty of ripening afternoon sun, thus delivering the best of both worlds - brawny hillside structure and rich valley floor flavor. Elite vineyard designer & operator, Bill Hill, owns Broken Rock. The fields he has developed are consistently found in the WS Top 100.

This field consistently produces extremely concentrated Cabernet Sauvignon with purple-black color and ripe, dark fruit aromatics.
DILLINGER’S PEAK VINEYARD

We’re geeks; always keeping eyes wide and ears to the ground with the goal of scoring fruit from legendary sites. After hearing whispers a block may become available from this lauded property originally planted in the 1880s, we pounced.

Dillinger’s Peak is perched atop sloped hillsides in one of the most remote parts of Napa. Though a lengthy drive upon winding back roads, the trek is 100% worth the effort as the vines deliver heaps of rich fruit backed by muscular structure. Lightning and thunder.

Mike Nichelini is the fifth generation of the family to tend the property, originally planted by Anton and Caterina Nichelini while Grover Cleveland was serving the first of his two terms as President. Dillinger’s Peak is a gorgeous and powerful interpretation of the grape rooted with legacy and early Napa lore.
One of the most historic and sought after properties in the world – G3, as we call it, was originally owned and planted by Thomas Rutherford in 1895. Georges de Latour, founder of Beaulieu, purchased the site in 1928 and it became the home to BV’s Rutherford Cabernets made by elite winemaker, Andre Tchelistcheff, throughout the ‘60’s and ‘70’s. The site was then purchased by Beckstoffer Vineyards in 1988. Andy, Dave and team have replanted using modern clones, trellising and spacing to yield optimum quality. Wines from this field consistently score in the high 90s.

Opulent, rich and full-bodied with black currant, cedar, cassis, black-licorice and cherry complimented by earthy flavors associated with Rutherford Dust.
Galloway Vineyard is a sloping hillside property in Oak Knoll District of Napa Valley. Being in the southern part of the valley, the temperatures are moderated by the moderate weather patterns coming off San Pablo Bay. These cooling breezes and morning fogs help the grapes retain assertive acids that warmer growing spots can’t match. The vines at Galloway are planted in porous sands and gravel, which forces the roots to work deep into the ground in search of water. This natural devigoration helps produce smaller berries with balanced concentrations of tannins and acidity. The meticulous sustainable farming techniques and obvious care that have gone in the property’s development have us truly excited.
# Cabernet Sauvignon

<table>
<thead>
<tr>
<th>Commercial Example</th>
<th>Grower / Owner</th>
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</thead>
<tbody>
<tr>
<td>Melka $125</td>
<td>John Hinshaw</td>
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<tr>
<td>Foundry $95</td>
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<thead>
<tr>
<th>Ava</th>
<th>Clone / Rootstock</th>
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<tbody>
<tr>
<td>Napa Valley</td>
<td>Clone 8 on 1103P Rootstock</td>
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<tr>
<th>Soil</th>
<th>Trellis / Training</th>
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<tbody>
<tr>
<td>Hambright &amp; Guenoc series</td>
<td>Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)</td>
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**Greek Mountain Ranch**

Looking over Lake Hennessey and Pritchard Hill, this site sits at 1200 feet elevation on Hennessey Ridge. Here one must literally climb vertically to appreciate the challenges of farming this site. Full production of this Clone 8 on 1103P only yields 2 tons per acre, if you’re lucky, in the best years.

Visitors to TWF rave about these barrels and claim they’re the best in the cellar. Dense fruit, extreme structure and strong tannins make for a bold interpretation.
J Squared Vineyard is the home ranch of Jan Krupp and his wife... also named Jan. Confusing as that may be for the home life, what is not confusing is Jan’s dedication to growing the best Bordeaux varietals, specifically Cabernet Sauvignon in the Napa Valley. The field is planted to just under 8 acres of Cabernet Sauvignon, clone 47. Clone 47 is the “clean” (virus resistant) version of the French clone 337. Just like its French twin, it is known to be a superior clone and produces well balanced wines with a high level of age-ability. The wines from this site will be later ripening as with all Coombsville properties.
Located on the northern edge of Rutherford, Melrose sits directly across the street from the beginning of the St. Helena AVA. Acquired by Beckstoffer in 1973, our block was replanted by renowned Viticulturist and Beckstoffer Head of Vineyard Operations, Dave Michul, in 2013 using the same techniques and farming practices utilized at the company’s famed Heritage properties (To Kalon, Las Piedras, Dr. Crane, Missouri Hopper and Georges III). Despite being situated at the northern end of Rutherford, Melrose reveals characteristics more often associated with Oakville Cabernet Sauvignon. The heavier clay soils, result in a more nuanced, reserved interpretation of the grape with a lush blend of red and black fruits and optimum balance of acidity to tannin.
## STAGECOACH VINEYARD

Among the most acclaimed vineyards from which we source, Stagecoach climbs between 900 and 1700 feet up the southern face of Pritchard Hill to Atlas Peak. The site is planted to a wide range of varietals and rootstocks and features several distinct microclimates. We source our Cabernet Sauvignon from a small, steep block near the top of the site. This section is lower-yielding than most of the vineyard. Stagecoach Vineyard is rich in story, rock and perennial high scoring wines.

Slower ripening is typical in this area, resulting in haunting, dense, black fruit characters supported by sturdy mountain tannins.

### COMMERCIAL EXAMPLE
- Conclusion Wines $80
- Kagan Cellars $80

### AVA
- Napa Valley

### GROWER
- Amanda Cihlar

### SOIL
- Hambright and Guenoc series

### CLONE / ROOTSTOCK
- Clone 337 & 63 on 110R Rootstock

### TRELLIS / TRAINING
- Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)
The Sta. Rita Hills AVA in Santa Barbara County is one of California’s premier cool-climate AVAs. It is also one of California’s smaller AVAs with 99% of its territory falling within the larger Santa Ynez Valley AVA. Intersected by Santa Ynez River, this picturesque region lies between the towns of Buellton and Lompoc. 52-acre Courtney’s Vineyard is a hillside property that features limestone-based soil types. As one would expect from the Sta. Rita Hills, this is a cool, coastally-influenced site.

Courtney’s Chardonnay combines opulence and structure. Prepare your palate for minerality, Asian pear, guava – balanced fruit and acid profile.

### COURTNEY’S VINEYARD

The Sta. Rita Hills AVA in Santa Barbara County is one of California’s premier cool-climate AVAs. It is also one of California’s smaller AVAs with 99% of its territory falling within the larger Santa Ynez Valley AVA. Intersected by Santa Ynez River, this picturesque region lies between the towns of Buellton and Lompoc. 52-acre Courtney’s Vineyard is a hillside property that features limestone-based soil types. As one would expect from the Sta. Rita Hills, this is a cool, coastally-influenced site.

Courtney’s Chardonnay combines opulence and structure. Prepare your palate for minerality, Asian pear, guava – balanced fruit and acid profile.

### COMMERCIAL EXAMPLE

- Conclusion Wines $48
- DeFina Family Cellars $38
- Illanta Wines $48
- Two Sisters $55 | WINE ENTHUSIAST 95

### AVA

Sta. Rita Hills, Santa Barbara County

### GROWER / OWNER

Bill Foley

### SOIL

Limestone Base

### CLONE / ROOTSTOCK

Clone 4

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)
CHARDONNAY

COMMERICAL EXAMPLE
Kagan Cellars $45
Landmark $45
Silverpoint Cellars $45

AVA
Petaluma Gap, Sonoma County

GROWER / OWNER
Randy Lugenbill

SOIL
Rhyolitic

CLONE / ROOTSTOCK
Clones 95 & 76 on 101-14 Rootstock

TRELLIS / TRAINING
Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

RODGERS CREEK VINEYARD

Rodgers Creek Vineyard is a 297 acre ranch (83.5 acres planted) sitting as a crown jewel on the very eastern edge of the Petaluma Gap. Planted in 2001, the vines have an east-west orientation, allowing the canopy to protect the fruit from steady winds on the hill. The site is about 600 feet above sea level and is so uniquely located that the steep, terraced blocks get plenty of afternoon sun and wind. Constant wind and fog from the east meet temperate weather from the Bay, providing us with later ripening Pinot Noir and Chardonnay. The yields from this mountain site are just around 2.5 tons per acre. Did we mention the view? It’s incredible, a clear day reveals 180 degrees views from Napa to San Francisco, Marin and Petaluma.
RIVERCAT VINEYARD

The Clarksburg AVA continues to draw attention for exceptional quality and difficult to find grape varietals. The moderately long growing season with good air flow from the Sacramento Delta has helped awaken winemakers to the potential of Clarksburg. Getting to Rivercat Vineyard presents a trial of narrow bridges and one-lane roads capable of triggering headaches and stomach upset in even the most seasoned of drivers. The trek is worth it as the property is meticulous farmed using the latest techniques. Clone FPS1, imported from Alsace, delivers laser focus with perfumed notes of lychee, honeysuckle and Night-Blooming Jasmine.
Upon entering Bennett Valley, it feels as if you’ve stepped back in time. Due to lack of direct roadways west of Santa Rosa, the growing region has remained relatively untouched by commercial development. Here, the cool climate, heavily influenced by the Pacific, delivers a tug of war of brisk morning fogs and afternoon splashes of sun.

After extensive research into weather patterns and soil types, Peter Young purchased 20 acres in Sonoma’s Bennett Valley with the intent of creating a New World Châteauneuf-du-Pape. The nutrient depleted volcanic basalts were ideally suited for stressing vines into minuscule yields and berries of highly concentrated flavor. Developing the vineyard was a back-breaking effort as over 4000 yards of rock had to be removed before planting could occur. The chilly region and well-draining soils create perfect environs for berry driven interpretations of Grenache.
WINDSOR OAKS VINEYARD

The certified sustainable 710-acre property is unique in that it spans three famed AVAs in Sonoma County. They are Sonoma Coast, Russian River Valley and Chalk Hill. Here, the vine orientation, combination of alluvial and volcanic soils and unique microclimate, allow the grapes to hang on vine for upwards of 10 extra days. The longer growing season brings additional depth and a slightly more nuanced tannin profile. The wines from this section will be built around a core of bright berries, spice and briar patch.
One of our favorite places in the Valley, Broken Rock climbs up the base of Atlas Peak, just off Silverado Trail. As with our Cabernet Sauvignon at the property, western exposure on the slope provides plenty of ripening afternoon sun. The elevation and plentiful sunshine combine to deliver a formidable one-two punch of brawny hillside structure and rich valley floor flavor. Elite vineyard designer & operator, Bill Hill, owns Broken Rock. The fields he has developed are consistently found in the WSTop 100.

In the aftermath of a Hollywood film, Merlot was unfairly depicted as being too soft. If only the writer and producers had experienced the Merlot from Broken Rock... In the cellar, we often joke that the most powerful Cabernet in Napa is Merlot from Broken Rock.
### COMMERCIAL EXAMPLE
Krupp Brothers

<table>
<thead>
<tr>
<th>AVA</th>
<th>GROWER</th>
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<tbody>
<tr>
<td>Napa Valley</td>
<td>Amanda Cihlar</td>
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<tr>
<th>SOIL</th>
<th>CLONE / ROOTSTOCK</th>
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<tbody>
<tr>
<td>Hambright and Guenoc series</td>
<td>Clone 400 &amp; 2 on 110R Rootstock</td>
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<tr>
<th>TRELLIS / TRAINING</th>
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<tbody>
<tr>
<td>Bi-Lateral Cordon, VSP</td>
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<tr>
<td>(Vertical Shoot Positioning)</td>
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## STAGECOACH VINEYARD

In recent years, a fresh breath has begun to re-examine tired assumptions about grape varietals. Once reserved for blending tiny amounts into Cabernet Sauvignon or Merlot, the time for varietally designated bottlings of Petit Verdot has arrived. We’re honored to source our ‘PV’ from Stagecoach, one of the mostly highly-acclaimed properties on the planet. Our block delivers a mouth-filling beast of dense black fruit and haunting ink backed by rip-roaring tannins. Petit is anything but small. This is an epic, head-turning statement worthy of long term aging.
SCHRADER RANCH VINEYARD

Schrader Ranch lays just south from the town of Ukiah in Mendocino County. Historically an apple and pear orchard, Schrader Ranch was converted to vineyards in 1993 and the Pinot Blanc has become the star. The vines account for 10% of the county’s 43 acres planted. Most notably, this block has been used for Navarro’s winemaking and we were honored to take over their contract.

The wine will be a pleasing spring and summer drinker showcasing freshness highlighted by crisp apple and pear flavors and lingering acidity. We’ll round it out with some neutral oak ferments to be used at the blending table.
<table>
<thead>
<tr>
<th>COMMERCIAL EXAMPLE</th>
<th>Anarchist Wine Co.</th>
<th>DOUBLE GOLD</th>
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<table>
<thead>
<tr>
<th>AVA</th>
<th>Clarksburg</th>
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<tbody>
<tr>
<td>GROWER / OWNER</td>
<td>Todd Sanders</td>
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<th>SOIL</th>
<th>Riverbed</th>
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<tbody>
<tr>
<td>CLONE / ROOTSTOCK</td>
<td>Clone 146 on 3309 Rootstock</td>
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<tr>
<th>TRELLIS / TRAINING</th>
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<td>Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)</td>
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**RIVERCAT VINEYARD**

The Clarksburg AVA increasingly draws attention for its quality fruit. The moderately long growing season with good airflow from the Sacramento Delta has helped awaken winemakers to the potential of Clarksburg. Rivercat Vineyard is located on the Scribner Bend of the Delta, where the family has farmed for over 100 years. Planted to 15 varietals, Pinot Gris has become a standout. Clone 146, imported from Alsace, tends to produce flinty wines with delicate citrus, lychee and floral aromas.
LINDSAY’S VINEYARD

The Sta. Rita Hills is one of California’s premier cool-climate AVAs. It is also one of the smaller AVAs with 99% of its territory falling within the larger Santa Ynez Valley AVA. Intersected by the Santa Ynez River, this picturesque region lies between the towns of Buellton and Lompoc in Santa Barbara County. The 205-acre Lindsay’s Vineyard is a rolling site featuring six distinct, limestone-based soil types. As is the norm for Sta. Rita Hills, it is a cool, coastally-influenced site. Lindsay’s is planted to a mix of heritage and heirloom clones carefully matched to the terroir.

Driven by lively red and blue berry fruit, with whispers of briar patch and a touch of wet stone.
Rodgers Creek Vineyard is a 297 acre ranch (83.5 acres planted) sitting as a crown jewel on the very eastern edge of the Petaluma Gap. Planted in 2001, the vines have an east-west orientation, allowing the canopy to protect the fruit from steady winds on the hill. The site is about 600 feet above sea level and is so uniquely located that the steep, terraced blocks get plenty of afternoon sun and wind. Constant wind and fog from the east meet temperate weather from the Bay, providing us with later ripening Pinot Noir and Chardonnay. The yields from this mountain site are just around 2.5 tons per acre. Did we mention the view? It’s incredible, a clear day reveals 180 degrees views from Napa to San Francisco, Marin and Petaluma.
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The certified sustainable 710-acre property is unique in that it spans three famed AVAs in Sonoma County. They are Sonoma Coast, Russian River Valley and Chalk Hill. Here, the vine orientation, combination of alluvial and volcanic soils and unique microclimate, allow the grapes to hang on vine for upwards of 10 extra days. Our Sangiovese vines cradle the Russian River Valley section of the field where alluvial clay loam and cobbled clay soils dominate. The resulting wines will exhibit ripe red fruit and lively spice characteristics.
MORGAEN LEE VINEYARD

Nestled across the valley floor, Morgaen Lee thrives from a daily ritual of crisp mornings that bow to sunbathed afternoons. The pattern delivers a flourish of explosive flavor and eye popping acidity. Planted to clone 14, this satiny, mineral driven Sauvignon Blanc is reminiscent of New Zealand interpretations. We are extremely pleased to collaborate with vineyard owner Andrew Hoxsey to produce one of Napa Valley’s best Sauvignon Blancs.

The translation in bottle generally yields citrus flavors and mineral essence layered with tropical fruit, melon and a hint of grapefruit on the nose.
The certified sustainable 710-acre property is unique in that it spans three famed AVAs in Sonoma County. They are Sonoma Coast, Russian River Valley and Chalk Hill. Here, the vine orientation, combination of alluvial and volcanic soils and unique microclimate, allow the grapes to hang on vine for upwards of 10 extra days. The longer growing season brings additional depth and a slightly more nuanced tannin profile. The wines from this section will be built around a core of dark red fruit, spice and hints of tapenade.

COMMERCIAL EXAMPLE
Anarchist Wine Co. Conspiracy Theory | GOLD

AVA
Sonoma Coast, Sonoma County

GROWER / OWNER
Doug Lümgair

SOIL
Arnold Sand & Elder Shaly Loam

CLONE / ROOTSTOCK
Estrella River on 110R Rootstock

TRELLIS / TRAINING
Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

WINDSOR OAKS VINEYARD

The certified sustainable 710-acre property is unique in that it spans three famed AVAs in Sonoma County. They are Sonoma Coast, Russian River Valley and Chalk Hill. Here, the vine orientation, combination of alluvial and volcanic soils and unique microclimate, allow the grapes to hang on vine for upwards of 10 extra days. The longer growing season brings additional depth and a slightly more nuanced tannin profile. The wines from this section will be built around a core of dark red fruit, spice and hints of tapenade.
CATIE’S CORNER VINEYARD

Catie’s Corner is located in the middle to slightly northern section of the famous Russian River Valley. Our small block of Viognier has a gently rolling profile with predominantly Huichica loam soil. One of the most important qualities about this site for Viognier is the consistent cycle of gentle warming and cooling each day, often the result of foggy mornings and evenings. This helps preserve the balance between attractive natural acidity and the opulent flavors typical of Viognier. This cycle of warming and cooling also leads to a lengthier period of ripening during which flavors and aromas can develop gradually and with greater depth and complexity. The Viognier at Catie’s Corner was budded onto existing rootstock in 1995.

Typical texture and roundness on the palate as you’d expect from a Viognier. Bright, perfumed nose, pronounced citrus and floral characteristics balanced by vibrant acidity.
## JIGSAW VINEYARD

Jigsaw is terraced into the slopes of Bradford Mountain in Dry Creek Valley; ground zero for world-class Zinfandel. Myth and intrigue surround the vines at Fred Peterson’s property. Our block features the “Primitivo” clone, offering lively acidity and notes of dark cherry, pomegranate and graphite.

The Primitivo clone is very interesting in that some people believe it’s Zinfandel, while others argue it to be a different varietal entirely. Although Carol Meredith, at UC Davis, seemed to set the record straight through genetic profiling, for many, the mystery continues.

<table>
<thead>
<tr>
<th>COMMERCIAL EXAMPLE</th>
<th>Illanta Wines $68</th>
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<tbody>
<tr>
<td>AVA</td>
<td>Dry Creek Valley, Sonoma County</td>
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<tr>
<td>GROWER / OWNER</td>
<td>Fred Peterson</td>
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<tr>
<td>SOIL</td>
<td>Boomer Loam and Volcanic</td>
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<tr>
<td>CLONE / ROOTSTOCK</td>
<td>Primitivo on 101-14</td>
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<tr>
<td>TRELLIS / TRAINING</td>
<td>Head Pruned</td>
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</table>
Just as creating wine becomes a personal journey, your unique life-stories and events often become the foundation for branding and label design. When naming your wine, some questions to ask are:

- What led you to make wine?
- Is your wine dedicated to someone special and what is the relationship?
- Is there a special place that you would like to honor?
- What is your unique story and what makes that story uniquely you?

We feature several bottle shapes, sizes and weights from which to choose, along with the ability to create customized treatments such as branded corks, embossed labels and silkscreened or etched bottles. If it can be done, we will work with you to make it happen.

Don’t tell the Winemakers, but many feel design and packaging are the most fun stages in the process.

And good news – the design fee for a standard label and packaging is included with the purchase of your first barrel.
Payment is due in full within 10 days of contract signing to secure fruit source (after 10 days, allocation cannot be guaranteed) or choose our installment payment option.

30% due within 10 days of contract signing (after 10 days, allocation cannot be guaranteed)
30% due September 1, 2018
30% due February 1, 2019
10% due 30 days prior to bottling date

5% discount for 2-3 barrels
10% discount for 4-7 barrels
15% discount for 8-11 barrels
20% discount for 12+ barrels

Please contact makewine@thewinefoundry.com or call 707.637.8821 x7302.