



HARVEST 2024
VINEYARD GUIDE



GREETINGS FROM NAPA

Welcome to our 2024 Vineyard Guide.

With bud break, vines awaken from their winter slumber. We celebrate our thirteenth year and the beginning of the 2024 growing season with the release of our Vineyard Guide. Every year, we collaborate with the state's best growers and most coveted sites. Our 2024 guide represents the cream of the crop. We select properties with talented viticulturists who have a passion for quality and who work hand-in-hand with our winemaking team to get the best out of every vine. The partnerships result in world-worthy wines, which routinely earn scores in the mid-90s.

In our quest for superb fruit from preeminent growers, we're excited to announce the addition of several trophied properties for the upcoming growing season. With a penchant for highly aromatic crisp whites, we ran trials last year with Grüner Veltliner and the exceptionally rare Trousseau Gris. Like a powerhouse hand in the game of bridge, these inclusions bring length and strength to a line-up of whites already boasting Gewürztraminer, Pinot Gris, Sauvignon Blanc and Sémillon. We didn't stop there. When it comes to lauded Chardonnay sites, Durell Vineyard carries the day. Since 1979, this property with fingers in the Sonoma Coast, Sonoma Valley and Los Carneros has served as the New World benchmark for the grape. These three new hallmarks serve as a testament to the quality produced within our winery. And, and we're not done yet, stay tuned for more announcements to come.

OUR UNIQUE CUSTOM WINEMAKING PROGRAM

Wine writers hint we operate an incubator for luxury brands. While we work behind the curtain for several cult labels that wine geeks covet, our core mission centers on providing access to world class fruit and crafting custom high-end wine for individuals, groups, companies, and non-profit organizations.

Our clients share a universal enthusiasm that transforms wine consumption into wine collection, and finally, for the lucky and adventurous few, wine creation. Clients capture the rarely attained dream of creating their own wine and sharing it with family and friends, the true joy of professional winemakers. The Wine Foundry opens the door to this uncommon opportunity with a turn-key, state-of-the-art program. Many wish to start at the very beginning, selecting from our extensive vineyard and varietal options for the upcoming vintage. For those with differing goals and timelines, we offer flexible entry at any point in the production process. Some clients prefer to select wine already in barrel from a prior vintage, an offering we affectionately call an "adoption barrel." Clients on a short timeline may want a custom-designed label on ultra-premium wines we have already bottled without a label, known as "shiners." Regardless of your entry point, level of involvement, or your wine knowledge, you will acquire a world-worthy bottling that stacks up against the very best. Take your time and enjoy exploring this Vineyard Guide. Each page spotlights commercial wines produced from the featured vineyard to provide examples and insight into possible interpretations of the fruit from these acclaimed fields. If you have questions concerning differences among the vineyards or if you would like to learn more about the process, contact Stuart Ake at makewine@thewinefoundry.com or 707.637.8821 x7302.

PRICING

Per barrel pricing (24 cases of wine, which equals 288 bottles, 750 mL) is listed on each specific vineyard page. The price includes everything you need: fruit, materials, winemaking, blending wine, French oak and steel barrels, labeling, packaging and bottling; with optional upgrades available.

We look forward to working with our returning friends and we welcome new wine enthusiasts to our community.

Cheers,
Philip Von Burg



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WHAT'S NEW IN 2024

BASKET PRESS

We love tools and toys that provide greater control during the blitz of Harvest. Our new Carlsen basket press is specifically designed for red grape fermentations of 1.5 tons or less. The new instrument offers the winemaking team another option for gentle extraction alongside our Europress bladder press.

BLANC DE NOIRS

After a brief hiatus due to exceptionally low Pinot Noir yields, we're excited to reintroduce Blanc de Noirs to the portfolio. Since our inaugural sparkling vintage more than a decade ago, each iteration received critical praise and strings of scores in the mid-90s. As with our Blanc de Blancs, the Blanc de Noirs is fermented bone dry using Méthode Champenoise in a classic Brut style – light, crisp and refreshing. The Blanc de Noirs will be bottled in spring of 2026. For more information, see page 37.

CHARDONNAY † DURELL VINEYARD

Durell Vineyard has defined New World Chardonnay for 45 years. The benchmark takes pride of place in the lineups of stalwarts of Gary Farrell, Haber, Kistler and Three Sticks. Our prized block, featuring the Mt. Eden and Rued clones, delivers intensely concentrated tree fruit and citrus characters while the Rued clone serves up dizzying aromatics. See page 17.

GRÜNER VELTLINER † NORTH RIVER VINEYARD

Decades before the concept of sustainable farming permeated the American mainstream, grape growers in Lodi were creating an economically viable model which encouraged biodiversity, responsible water usage and organic practices. Vineyard Manager, Aaron Lange, continues to lead the charge. His Grüner Veltliner is stunning, featuring laser-focused acidity built around bright citrus, ginger and pear. See page 22.

PETITE SIRAH † RESILIENT TOGETHER VINEYARD

Sporting muscular tannins backed by heaps of rich, jam laden fruit, Petite Sirah from Resilient Together Vineyard is something to behold. Andrew Hughes and Arthur Chavez have the viticulture buttoned up tight. Often a foundational tenet of our Proprietary Red Blend Project, we're excited our Petite Sirah has garnered enough followers for varietally based interpretations of the grape. See page 26.

TROUSSEAU GRIS † FANUCCHI-WOOD ROAD VINEYARD

When it comes to ultra-rare Trousseau Gris, Fanucchi-Wood Road Vineyard is the place. In fact, it may be the only place. As far as grape fiends and fermentation freaks can ascertain, this 125 year-old, dry-farmed site in the Russian River Valley is the only property in the New World where the grape can be found. Peter Fanucchi personally tends the 10-acre organic block by hand to ensure a focused palate and vibrant aromatics. You can expect floral notes of apricot blossom and night blooming jasmine along with stone fruit character of nectarine and apricot on the palate. See page 33.

NAPA GREEN

The Wine Foundry has been recognized with Napa Green certification. Napa Green is a global leader in sustainable winegrowing, setting the highest bar for sustainability and climate action in the wine industry. The program tracks 120 sustainability and stewardship standards to increase energy efficiency and water conservation, while reducing the winery's carbon footprint and caring for employees. Building on our continued collaborations with *1% for the Planet* and *Counting Coral*, our recent *Napa Green* certification spotlights our commitment to preserving resources for future generations.





CUSTOM WINEMAKING

We follow classical winemaking methods that span 4 to 24 months from harvest to bottle. You may enter at any step of the process. Some start at the very beginning with the upcoming vintage; others prefer to “adopt” wine already in barrel; or you may focus on designing a label for finished wines already in bottle.

CHOOSE A VINEYARD

Browse through each of the vineyards in our Guide. Each property has unique character traits, so when possible, try commercial wines made from vineyards that interest you. If you prefer, talk to us about the style of wine you enjoy, and we’ll help choose the property best suited to your goals.

CREATE A PLAN

Every wine begins with a series of decisions that shape the aromas, flavors, and structures in your bottle. You will consult directly with our winemaking team about the style of wine you prefer, and we will create a plan to achieve your goals. We will guide you through every step of the process, from vineyard and varietal selection down to the details of corks and capsules.

FOLLOW THE VINEYARD

Throughout the growing season, we’ll offer insights on the vintage and follow development of the fruit on vine. As harvest nears, we’ll begin sharing our estimates for the window of time when your grapes will likely be ready for harvest. Due to Mother Nature’s notorious tendency to play with weather, we cannot predict the exact date we’ll harvest, but we monitor each property closely to ensure optimum flavor development on the day we make the pick.

VISIT THE WINERY

After the grapes are harvested, you are welcome to join us at the winery for sorting, crushing, pressing and punching down your wine. If you can’t be here in person, our winemaking staff will always handle every step of the process.

DESIGN YOUR PACKAGING

Upon purchasing your custom barrel of wine, you’ll receive a Packaging Guide that explains the design process and packaging choices. The Packaging Guide will help you work with our design team to select the bottle, cork and capsule, and create a unique label specifically for your wine. When creating your first label, you receive up to five hours with our professional design team.

BLEND YOUR WINE

We specially craft additional wine each year for the purpose of bringing added depth and complexity to your final blend. As we near bottling, you will have an opportunity to work with a winemaker to fine-tune the aromatics, texture, and balance of your wine through a blending session. Most clients consider this a highlight of the experience, playing with slight variations to dial in the finishing touches and complete a truly unique signature wine.

For more information about the process and details on all of our vineyards, please contact our team by emailing makewine@thewinefoundry.com or call 707.637.8821 x7302.





BARREL PRICE

\$14,100

VINEYARD DESIGNATION \$750

SUBJECT TO APPROVAL FROM GROWER

COMMERCIAL EXAMPLE

Foundry \$110 | ANTHONY DIAS BLUE 95
Krupp Brothers \$150 | CELLAR TRACKER 100
Oleandri Wines \$120
Paul Hobbs \$175 | WINE ENTHUSIAST 97
PV365 \$108 | DOUBLE GOLD

AVA

Napa Valley

VINEYARD MANAGER

Trini Amador

SOIL

Hambright & Guenoc Series

CLONE / ROOTSTOCK

Clone 332 on 110R & 5BB Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

STAGECOACH VINEYARD®

With a bandit, a water witch and the removal of 1 billion tons of rock, the story of Stagecoach Vineyard® sounds borrowed from mythology. No less dramatic than the herculean efforts to cultivate terrain once considered unplantable, the astonishing quality of fruit from this awe-inspiring property completes the legend. The vines sit between 900 and 1700 feet elevation. The site is planted to a wide range of varieties and rootstocks and features several distinct microclimates.

Our Cabernet Franc is from the most sought-after section – Block E1. This stretch of low yielding vines delivers generous aromatics of red fruit and soft berry, which gradually give way to refined minerality and light herbaceous notes.





BARREL PRICE

\$14,600.00

COMMERCIAL EXAMPLE

Alpha Omega Winery \$194
B Cellars \$240
Schrader Cellars \$419

AVA

Rutherford, Napa Valley

VINEYARD MANAGER

Mauricio Soto

SOIL

Gravelly Loam,
Perkins & Boomer

CLONE / ROOTSTOCK

Clone 337 on 101-14 Rootstock
& Clone 47.1 on 039-16 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

A2 VINEYARD

One of the most historic and coveted properties in the world – A2 Vineyard, as we denote it, was originally owned and planted by Thomas Rutherford in 1895. Georges de Latour, founder of Beaulieu, purchased the site in 1928 and it became the home to BV’s Rutherford Cabernets made by elite winemaker, Andre Tchelistcheff, throughout the ‘60’s and ‘70’s. The site was then purchased by Beckstoffer Vineyards in 1988. Thus, A2 stands for André and Andy, the two men pivotal to the founding and continuation of this preeminent property. Mauricio and team have replanted using modern clones, trellising, and spacing to yield optimum quality. Wines from this site consistently score in the high 90s.

Opulent, rich and full-bodied with black currant, cedar, cassis, black-licorice and cherry complimented by earthy flavors associated with Rutherford Dust.





BARREL PRICE \$14,100	AVA Napa Valley	VINEYARD MANAGER Bob Bolan
	SOIL Decomposed Volcanic Tuff & Red Clay	CLONE / ROOTSTOCK Clone 337 on 3309C Rootstock
TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		

BREMER VINEYARD

Big and brash, Bremer Vineyard has been deemed Rated R by the Motion Drinking Association and is not intended for those seeking elegant or restrained interpretations of Cabernet Sauvignon.

Located on the hillsides of Howell Mountain’s Deer Park area, Bremer Vineyard resembles an amphitheater. Perched mere steps below the 1400 feet demarcation needed for Howell Mountain AVA designation, rows of sun splashed vines slope down the mountain like tiers of a college lecture hall. The combination of elevation and exposure delivers unbridled fruit intensity and considerable might and heft on the palate. Those seeking ripened mountain muscle will be rewarded.





BARREL PRICE

\$14,500

COMMERCIAL EXAMPLE

Foundry \$115 | ANTHONY DIAS BLUE 95
Oestermann Family Wines \$90
Oleandri Wines \$90
Prime Solum \$190
Prothro Family Wines \$75

AVA

Napa Valley

GROWER / OWNER

Bill Hill

SOIL

Volcanic & Granite Sub Soil

CLONE / ROOTSTOCK

Clone 337 on Riperia
Gloire Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

BROKEN ROCK RANCH

Napa legend, Bill Hill, pioneered modern viticulture in Napa Valley by introducing high density plantings and developing rootstock and grape clone combinations that became textbook practices throughout the region. Not one to rest on laurels, his vineyard revolution remains in full swing at Broken Rock Ranch, where Bill runs continuous trials in search of grape perfection. Wines from Bill Hill’s properties, including Broken Rock, consistently appear in the WS annual Top 100.

The storied Broken Rock Ranch lies just off Silverado Trail. Western exposure on the slope offers plenty of ripening afternoon sun, thus delivering the best of both worlds - brawny hillside muscle balanced by rich valley floor flavors of black of red fruit across the nose and palate. The Wine Foundry began sourcing from Broken Rock starting with our first vintage, and we proudly offer this client favorite year after year.





BARREL PRICE \$14,800	AVA Spring Mountain District, Napa Valley	VINEYARD MANAGER Stu Smith
	SOIL Aiken Stoney Clay, Volcanic Loam & Sandstone	CLONE / ROOTSTOCK Clone 7 on 1103 Paulson Rootstock
	TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	

DOUBLE DOWN VINEYARD

Winemaking pioneers, Stu and Charles Smith, have seen quite a bit since purchasing 200 acres on Spring Mountain in 1971. When they launched, there were thirty wineries in Napa Valley. There are now more 450. Stu and Charles were catalysts in the formation of the Spring Mountain AVA and one of the original New World advocates for the technique of dry farming. Here, vines must work extra hard in that they receive no watering outside of what Mother Nature provides during the rainy season. This stress on the vines results in miniscule berries with exceptionally thick, flavor-filled skins.





BARREL PRICE

\$13,400

COMMERCIAL EXAMPLE

Frank Fredericks Estate \$300
Bankfield Wines \$225

AVA

Oakville, Napa Valley

GROWER / OWNER

Mark Whiting

SOIL

Sandy Loam & Gravelly Alluvium

CLONE / ROOTSTOCK

Clone 4 on 3309 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

FOXTROT VINEYARD

The Wine Foundry proudly holds exclusive access to fruit from Mark Whiting’s sustainably farmed gem, nestled off the Oakville Crossroad behind Swanson and Groth.

The Oakville AVA’s mid-valley location enjoys brisk air flow delivered by morning fog, which peels off to reveal ripening afternoon sun. This cycle yields highly concentrated and hedonistic interpretations of the grape.

Bold, dramatic and oozing with confidence, Foxtrot Vineyard delivers quintessential Oakville Cabernet Sauvignon with a robust palate assembled around a hearty core of cherry, black fruit and spice.





BARREL PRICE \$14,800	COMMERCIAL EXAMPLE Melka \$125 Foundry \$115 Bankfield Wines \$225	
	AVA Napa Valley	GROWER / OWNER John Hinshaw
	SOIL Hambright & Guenoc Volcanic Series	CLONE / ROOTSTOCK Clone 8 on 1103P Rootstock
	TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	

GREGG MOUNTAIN RANCH

Looking over Lake Hennessey and Pritchard Hill, Gregg Mtn Ranch is perched at 1200 feet elevation on the impossibly steep slopes of Hennessey Ridge. The terrain is wild, rugged and breathtaking. Visits from mountain lion, boar and bear are common. Here one must literally climb vertically to appreciate the challenges of farming this site. Full production of this Clone 8 on 1103P only yields 2 tons per acre, if you're lucky, in the best years.

Dense fruit, extreme structure and strong tannins make for a bold interpretation.





BARREL PRICE

\$14,800

COMMERCIAL EXAMPLE

Dakota Shy \$255
Roy Piper Wines \$180

AVA

Oak Knoll District of
Napa Valley, Napa Valley

GROWER / OWNER

Betsy Moulds
Vineyard Manager: Roberto Juarez

SOIL

Fagen Loam with
Volcanic Elements

CLONE / ROOTSTOCK

Clone 169 on 1616c Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



MOULDS FAMILY VINEYARD

Something special has come to fruition on the western benchlands of the Oak Knoll District. Just over twenty years ago, Betsy and Steve Moulds planted 11 acres of Cabernet Sauvignon on the gently sloping hillsides at the foot of Mt. Veeder. Accolades quickly followed, culminating with the *Napa Valley Grape Growers of the Year* in 2018. Precision viticulture and sustainable farming guide every decision. Each cane on every vine will have a specific number of leaves to maximize airflow and photosynthesis. The family’s commitment to quality extends beyond the vineyard in leading a number of philanthropic and education efforts including the Napa Valley’s Farmworker Foundation, which has raised millions of dollars in support of professional development opportunities for 21,000 vineyard workers.

Wines from MFV display a gorgeous nose and palate built upon floral and berry notes driven by a combination of fresh violets, expressive blackberry and graphite.





BARREL PRICE

\$14,500

VINEYARD DESIGNATION \$750

SUBJECT TO APPROVAL FROM GROWER

COMMERCIAL EXAMPLE

Dajuco Vineyard \$110

Foundry \$115

Krupp Brothers \$150

Oestermann Family Wines \$105

AVA

Napa Valley

VINEYARD MANAGER

Trini Amador

SOIL

Hambright & Guenoc Series
from Weathered Volcanic

CLONE / ROOTSTOCK

Clone 337 on 101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

STAGECOACH VINEYARD®

Among the most acclaimed vineyards from which we source, Stagecoach Vineyard® climbs between 900 and 1700 feet up in elevation. The site is planted to a wide range of varieties and rootstocks and features several distinct microclimates. We source our Cabernet Sauvignon from a small, steep block near the top of the site. This section is lower-yielding than most of the vineyard. Stagecoach Vineyard® is rich in story, rock and perennial high scoring wines.

Slower ripening is typical in this area, resulting in haunting, dense, black fruit characters supported by sturdy mountain tannins.





BARREL PRICE

\$18,000

COMMERCIAL EXAMPLE

Heitz Cellar \$205 | **WINE ENTHUSIAST 96 POINTS, JAMES SUCKLING 95 POINTS, WINE SPECTATOR 94 POINTS**

AVA

Rutherford, Napa Valley

VINEYARD MANAGER

Macy Stubstad

SOIL

Hambright Volcanic Stony Loams & Alluvial Soils

CLONE / ROOTSTOCK

Clone 29 on 110R Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

TRAILSIDE VINEYARD

Trailside Vineyard is the heart of the prized Heitz Cellar bottlings which shaped the soul of Rutherford and trajectory of Napa Valley. Strings of accolades and awards from this certified organic property strain the fireplace mantle but are unable to capture the beauty and majesty of the view overlooking the Valley. Planted with East-West row orientation to encourage even ripening, the vines sit in a mosaic of well-draining Hambright volcanic stony loams and alluvial soils. The resulting wines from this storied property are built around a concentrated core of berry, ripened cherry, fresh marjoram and cassis and feature exceptionally polished tannins.





BARREL PRICE

\$12,900

COMMERCIAL EXAMPLE

Gray Randolph Wines \$90

AVA

Oak Knoll District of Napa Valley, Napa Valley

VINEYARD MANAGER

Eric Gallegos

SOIL

Gravelly Clay Loam

CLONE / ROOTSTOCK

Clone 7 on 3309 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



TRUBODY LANE VINEYARD

Trubody Lane Vineyard sits adjacent to Trefethen Family in the heart of Oak Knoll District of Napa Valley. Nestled in the southern part of the valley, temperatures in the OKD are moderated by the weather patterns from nearby San Pablo Bay. Cooling breezes and morning fog helps grapes retain assertive acids that warmer growing spots can't match. While the family has not pursued certification, the vines at Trubody Lane Vineyard are farmed organically and planted in porous sands and gravel, which forces the roots to work deep into the ground in search of water. This natural devigoration helps produce smaller berries with balanced concentrations of tannins and acidity. The meticulous sustainable farming techniques and obvious care that have gone into the property's development have us truly excited.

Where some valley floor producers tilt toward one-dimensional fruit bombs Trubody Lane Vineyard screams balance through a combination of layered black fruit, berries and spice, propped by broad shouldered tannins and refreshing acidity.





BARREL PRICE

\$10,200

COMMERCIAL EXAMPLE

Kistler \$160.00 | JAMES SUCKLING 97 POINTS
Three Sticks \$70.00 | WINE ENTHUSIAST 95 POINTS

AVA

Sonoma Coast, Sonoma County

GROWER / OWNER

Rob Harris

SOIL

Rocky Basalt & Volcanic Gouling

CLONE / ROOTSTOCK

Rued and Mt. Eden
on 101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

DURELL VINEYARD

Each year brings welcome additions to the Vineyard Guide. When talking Chardonnay, Durell Vineyard takes pride of place within these pages. With footprints across the Sonoma Coast, Sonoma Valley and Los Carneros, these acres have defined New World Chardonnay for 45 years. Our highly prized block features the formidable tag team of Mt. Eden and Rued clones. Mt. Eden delivers intensely concentrated tree fruit and citrus characters while the Rued clone serves up dizzying aromatics. The vines are stationed within a particularly chilly section in the Sonoma Coast, ensuring a nervy energetic acid profile and mineral notes which bring balance to the opulent apricot blossom, candied orange peel and ripened peach.





BARREL PRICE

\$8,800

COMMERCIAL EXAMPLE

Far Niente \$70

Paul Hobbs \$61

**ROBERT PARKER 95 POINTS,
WINE SPECTATOR 93 POINTS**

AVA

Russian River Valley, Sonoma County

GROWER / OWNER

Hugh Reimers

SOIL

Wright Loam, Pajaro Loam
& Clear Lake Clay

CLONE / ROOTSTOCK

Clone 4 on on 101-14
Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

HALL ROAD VINEYARD

Hall Road Vineyard enjoys a prime location in the Russian River Valley, regarded by many as the best growing region for Chardonnay in all of California. Dense fog snaking up the river from the Pacific Ocean provides an acidity preserving layer through the late morning, leaving the afternoon sun to bathe the vines in ripening warmth. This daily tug of war between chilly and warm temperatures makes for textbook conditions when crafting world-worthy interpretations of the grape. Nestled between Walter Hansel, Merry Edwards and Lynmar Estate, Hall Road Vineyard has been the foundation for numerous point-busting Chardonnay bottlings.





BARREL PRICE

\$8,800

COMMERCIAL EXAMPLE

Kagan Cellars \$45

Landmark \$45

Foundry \$52

Oleandri Wines \$45

WINE ENTHUSIAST 93 POINTS

AVA

Petaluma Gap, Sonoma County

GROWER / OWNER

Randy Luginbill

SOIL

Rhyolitic

CLONE / ROOTSTOCK

Clones 95 & 76 on

101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

RODGERS CREEK VINEYARD

Rodgers Creek Vineyard is a 297 acre ranch (83.5 acres planted) sitting as a crown jewel on the very eastern edge of the Petaluma Gap. Planted in 2001, the vines have an east-west orientation, allowing the canopy to protect the fruit from steady winds on the hill. Our block of Chardonnay is perched some 600 feet above sea level and farmed so the steep, terraced blocks get plenty of afternoon sun and wind. Constant wind and fog from the east meet temperate weather from the Bay, providing us with later ripening Pinot Noir and Chardonnay. The yields from this mountain site are just around 2.5 tons per acre. Did we mention the view? It's incredible, a clear day reveals 180 degrees views from Napa to San Francisco, Marin and Petaluma.





BARREL PRICE

\$6,800

COMMERCIAL EXAMPLE

Anarchist Wine Co. | **DOUBLE GOLD**

AVA

Anderson Valley, Mendocino County

GROWER / OWNER

Dennis Hall

SOIL

Casabonne, Wohly & Coal Loam

CLONE / ROOTSTOCK

Clone 456 on St. George Rootstock

TRELLIS / TRAINING

Guyot Simple

HELLUVA VINEYARD

Anderson Valley’s fog-shrouded landscapes surround inviting hamlets of hippies, hipsters and hobbits noted for growing some of the most flavor-packed cool climate varietals on the globe. Bone chilling mornings give way to brief blasts of ripening afternoon sun, which soon relent behind another wave of fog. This daily tug of war creates the perfect weather partner to unleash exhilarating interpretations of Gewürztraminer with dancing acidity and lush aromas.

Helluva Vineyard delivers a crisp and focused palate revolving around a head-spinning combination of lychee and explosive floral characters of honeysuckle and night blooming jasmine.





BARREL PRICE

\$9,200

COMMERCIAL EXAMPLE

Anarchist Wine Co. Conspiracy Theory | **GOLD**

AVA

Russian River Valley, Sonoma County

GROWER / OWNER

Renee Brown-Stein

SOIL

Dibble Clay Loam

CLONE / ROOTSTOCK

Clone TCVA A on
1103P Rootstock

TRELLIS / TRAINING

Uni-Lateral Cordon, VSP (Vertical Shoot Positioning)

NOTRE VUE VINEYARD

This certified sustainable 710-acre property uniquely spans three famed AVAs in Sonoma County – Sonoma Coast, Russian River Valley and Chalk Hill. Here, the vine orientation, combination of alluvial and volcanic soils, and distinct microclimate allow the grapes to hang on vine for upwards of 10 extra days. The longer growing season brings additional depth and a slightly more nuanced tannin profile. The wines from this section are built around a core of bright berries, spice and briar patch.





BARREL PRICE

\$7,200

AVA

Mokelumne River, Lodi

GROWER / OWNER

Aaron Lange

SOIL

Tujunga Loamy Sand

CLONE / ROOTSTOCK

Unknown Clone
on 1103P Rootstock

TRELLIS / TRAINING

Modified Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



NORTH RIVER VINEYARD

Decades before the concept of sustainable farming permeated the American mainstream, grape growers in Lodi were collaborating to create an economically viable model which encouraged biodiversity, responsible water usage and organic practices. Their exploration resulted in the formation of Lodi Rules, which became the blueprint for numerous sustainable certification programs across the globe.

Aaron Lange, a fifth generation grower and Vineyard Manager at North River Vineyard, leads the charge. In addition to building a safe, smart and sustainable viticultural model for future generations, Aaron is an absolute grape geek, committed to cultivating world-worthy interpretations of lesser known varietals. Enter Grüner Veltliner.

Aaron’s Grüner Veltliner is stunning. The wines feature laser focused acidity built around bright citrus, mineral notes, ginger and pear.



BARREL PRICE \$11,300	COMMERCIAL EXAMPLE Darjean Jones \$60 Foundry, The Crucible \$68 Yao Ming Family Reserve ROBERT PARKER 95, WINE ENTHUSIAST 98	
AVA Napa Valley	GROWER / OWNER Bill Hill	
SOIL Volcanic & Granite Sub Soil	CLONE / ROOTSTOCK Clone 181 on 101-14 Rootstock	
TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		

BROKEN ROCK RANCH

One of our favorite places in the Valley, Broken Rock climbs up the base of the Vaca Range, just off Silverado Trail. As with our Cabernet Sauvignon at the property, western exposure on the slope provides plenty of ripening afternoon sun. The elevation and plentiful sunshine combine to deliver a formidable one-two punch of brawny hillside structure and rich valley floor flavor. Elite vineyard designer & operator, Bill Hill, owns Broken Rock. The fields he has developed are consistently found in the WSTop 100.

In the aftermath of a Hollywood film, Merlot was unfairly depicted as being too soft. If only the writer and producers had experienced the Merlot from Broken Rock Ranch. In the cellar, we often joke that the most powerful Cabernet Sauvignon in Napa is Merlot from Broken Rock.





BARREL PRICE

\$9,200

VINEYARD DESIGNATION \$500

SUBJECT TO APPROVAL FROM GROWER

COMMERCIAL EXAMPLE

Pax \$65 | **JAMES SUCKLING 93 POINTS**

AVA

Mendocino County

GROWER / OWNER

Stuart Bewley

SOIL

Decomposing Sandstone
& Gravelly Loam

CLONE / ROOTSTOCK

Alban Clone on 420A Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

ALDER SPRINGS VINEYARD

Alder Springs Vineyard basks in the glow of accolades, awards and lofty scores from a who’s who of cult producers. While the famously cool evenings at Alder Springs capture vibrant acidity and make for one of the longest growing seasons in the state, toasty daytime temperatures ensure plenty of ripened complexity, even at lower Brix levels.

Stuart Bewley did not take an easy path when creating Alder Springs Vineyard. With 25 different grape varieties steeply terraced into the hillsides at breathless grades of 25%, the terroir is wild, rugged and remotely situated between the dramatic Mendocino coastline and strands of jaw-dropping old growth redwood trees. With a remote and isolated location, Stu tapped into something special. The combination of coastal influence, elevation, well-draining soils, steep slopes, and meticulous farming deliver wines of exceptional complexity and nuance.





BARREL PRICE

\$13,500

VINEYARD DESIGNATION \$500

SUBJECT TO APPROVAL FROM GROWER

COMMERCIAL EXAMPLE

Krupp Brothers \$125

PV 365 Winery \$99

AVA

Napa Valley

VINEYARD MANAGER

Trini Amador

SOIL

Hambright & Guenoc Series
from Weathered Volcanic

CLONE / ROOTSTOCK

Clone 2 on 110R Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

STAGECOACH VINEYARD®

In recent years, a fresh breath has begun to re-examine tired assumptions about grape varietals. Once reserved for blending tiny amounts into Cabernet Sauvignon or Merlot, the time for varietally designated bottlings of Petit Verdot has arrived. We're honored to source our 'PV' from Stagecoach Vineyard®, one of the mostly highly-acclaimed properties on the planet. Our block delivers a mouth-filling beast of dense black fruit and haunting ink backed by rip-roaring tannins. Petit is anything but small. This is an epic, head-turning statement worthy of long term aging.





BARREL PRICE \$9,500	AVA Sierra Foothills	GROWER / OWNER Andrew Hughes & Arthur Chavez
	SOIL Tujunga Loamy Sand	CLONE / ROOTSTOCK Unknown Clone on 1103P
	TRELLIS / TRAINING Modified Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	



RESILIENT TOGETHER VINEYARD

Muscular tannins backed by heaps of rich, jam laden fruit, Petite Sirah from Resilient Together Vineyard is something to behold. Resilient is a key word as one must be steadfast and determined to have any chance of successfully accessing the property. Sierra Foothills roadways are a patchwork quilt of hairpin turns, rockslide prone pavement and dead ends. It ain't easy. Adding to the mayhem is the fact cell phone service remains non-existent.

Yet, when finally able to navigate the maze, one is richly rewarded with the teeter of 21st century farming practices and the totter of charm from Gold Rush era California. Andrew Hughes and Arthur Chavez have the viticulture buttoned up tight.

Often a foundational tenet of our Proprietary Red Blend Project and/or to complimentary Zinfandel, Petite Sirah from Resilient Together Vineyard has garnered enough followers for varietally based interpretations of the grape.





BARREL PRICE \$6,600	AVA Mokelumne River, Lodi	VINEYARD MANAGER Matt Manna
	SOIL Tujunga, Honcut & Columbia Alluvial & Ancient Riverbed	CLONE / ROOTSTOCK Clone 1 on 1103 Paulsen Rootstock
TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		

LIPPERT VINEYARD

For years, we searched for a Pinot Gris site capable of delivering layered varietal depth while maintaining refreshing crisp acidity. We found our partner in a remote section on the outskirts of Lodi. It’s a trek to the property, but well worth the trip as despite being low in elevation, millennia of erosion stripped the soils of nutrients. The scarred rocky terrain makes for a stressful environment which naturally reduces yields and causes clusters to ripen more slowly. The wines reveal aromatics and flavor of honeysuckle and orange blossom with plenty of zest and verve across the palate.





BARREL PRICE

\$9,500

COMMERCIAL EXAMPLE

Cherry Pie \$60

Foundry \$64

Kagan Cellars \$65

Sojourn Cellars \$48 || ROBERT PARKER 93 || WINE ENTHUSIAST 95 POINTS

AVA

Petaluma Gap, Sonoma County

GROWER / OWNER

Randy Luginbill

SOIL

Rhyolitic

CLONE / ROOTSTOCK

Clone 667 and 777 on 101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

RODGERS CREEK VINEYARD

Rodgers Creek Vineyard is a 297 acre ranch (83.5 acres planted) sitting as a crown jewel on the very eastern edge of the Petaluma Gap. Planted in 2001, the vines have an east-west orientation, allowing the canopy to protect the fruit from steady winds on the hill. The site is about 600 feet above sea level and is so uniquely located that the steep, terraced blocks get plenty of afternoon sun and wind. Constant wind and fog from the east meet temperate weather from the Bay, providing us with later ripening Pinot Noir and Chardonnay. The yields from this mountain site are just around 2.5 tons per acre. Did we mention the view? It's incredible, a clear day reveals 180 degrees views from Napa to San Francisco, Marin and Petaluma.





BARREL PRICE \$9,400	AVA Sonoma Valley, Sonoma County	VINEYARD MANAGER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Piccolo on 420-A Rootstock
	TRELLIS / TRAINING Quadri-Lateral VSP (Vertical Shoot Positioning)	

VAN LOBO SEL VINEYARD

Right place. Right time. While walking rows with fourth generation grape grower, Keith Kunde, a discussion led to a remarkable discovery. Keith was bragging about two acres of Sangiovese he was farming.

The vines are dry-farmed, meaning no irrigation occurs outside of what Mother Nature delivers during our rainy season. Well-executed dry farming practices induce desirable levels of stress, ensuring tiny berries packed with flavor. Bright berry fruit on the nose and palate are supported by light bramble notes and hints of freshly cracked black pepper.





BARREL PRICE \$7,600	COMMERCIAL EXAMPLE Sinegal Estate \$50 Coup de Foudre \$75	
	AVA Sonoma Valley, Sonoma County	GROWER / OWNER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Clone SB7 & SB22 on 3309 Rootstock
	TRELLIS / TRAINING Quadri-Lateral Cordon, VSP (Vertical Shoot Positioning)	

WILDWOOD VINEYARDS

With a mission of securing exceptional fruit, we keep our eyes trained on outstanding vineyards and our taste buds open to new opportunities. When we heard whispers of hillside Sauvignon Blanc from a storied property with plantings dating back to 1882, we took action.

Wildwood Vineyards climbs between 450 and 2000 feet up the Mayacamas Range above the Sonoma Valley between Glen Ellen and Kenwood. Steeped in tradition and lore, Louis Kunde purchased the vineyard in 1904 and for more than a century, the vines have been tended by five generations of the Kunde family. South facing, the hillside vines cling to volcanic, well-draining, nutrient-depleted soils. The stressful growing conditions result in small yields and wines noted for focused acidity, bright citrus notes and minerality.



BARREL PRICE \$8,500	AVA Moon Mountain, Sonoma County	GROWER / OWNER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Heritage Clone on Riparia Gloire Rootstock
	TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	



WILDWOOD VINEYARDS

With the flourishing interest in white Bordeaux grapes, we embraced the opportunity to augment our offerings with Sémillon. Originally planted in 1882 and tended by the Kunde family since 1904, Wildwood's history with Sémillon is deeply rooted within the winemaking fabric of Sonoma County. While plantings of the grape remain rare in California, it features prominently in Wildwood's history as it received an honorable mention at the Panama Pacific Exposition back in 1915.

To take full advantage the sun, vines are west facing up a gentle hillside at the base of Moon Mountain. Layered and complex on the palate, our inaugural vintage in 2022 quickly sold out.



BARREL PRICE

\$9,400

COMMERCIAL EXAMPLE

HdV \$85

Kale Wines \$80 | **WINE SPECTATOR 94****AVA**

Los Carneros, Napa Valley

GROWER / OWNER

Christopher Hyde / Larry Hyde

SOIL

Loam & Sandy Clay

CLONE / ROOTSTOCK

877 on 3309 Rootstock

TRELLIS / TRAINING

Cane Pruned, VSP (Vertical Shoot Positioning)

HYDE VINEYARD

Larry Hyde founded and planted the 179-acre vineyard in 1979 after his father, Richard Hyde Sr. helped Larry purchase the property. Larry and his family have since cemented their family name and reputation as premier growers of Syrah, Pinot Noir and Chardonnay in the Carneros AVA. A true family business, Larry's sons Peter and Christopher, grew up on the vineyard they now help to farm and manage. The location is key. Here, the soil and climate are expressed in a balanced ripening season, bringing depth and structure to the palate. Hyde Vineyard Syrah wines are built around dark red fruit aromatics and mouth coating fine tannins.





BARREL PRICE

\$8,500

COMMERCIAL EXAMPLE

Pax \$38
Carpenter \$40
Jolie-Laide \$35
Tank \$32
Zeitgeist \$38

AVA

Russian River Valley, Sonoma County

GROWER / OWNER

Peter Fanucchi

SOIL

Huichica Loam

CLONE / ROOTSTOCK

Heritage clone on AxR1 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

FANUCCHI-WOOD ROAD VINEYARD

When it comes to ultra-rare Trousseau Gris, Fanucchi-Wood Road Vineyard is the place. In fact, it may be the only place. As far as grape fiends and fermentation freaks can ascertain, this 125 year-old, dry-farmed site in the Russian River Valley is the only property in the New World where the grape can be found. With something so unique, we wanted in.

Peter Fanucchi personally tends the 10-acre organic block by hand to ensure a focused palate and vibrant aromatics. You can expect floral notes of apricot blossom and night blooming jasmine along with stone fruit character of nectarine and apricot on the palate. You want rare? We've got rare.





BARREL PRICE

\$7,600

COMMERCIAL EXAMPLE

Darjean Jones \$38
Foundry \$45
SoMa Cellars \$35

AVA

Russian River Valley,
Sonoma County

GROWER / OWNER

Richard Kunde

SOIL

Huichica Loam Soil

CLONE / ROOTSTOCK

Clone 1 on 110R Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



CATIE'S CORNER VINEYARD

Catie's Corner is located in the middle to slightly northern section of the famous Russian River Valley. Our small block of Viognier has a gently rolling profile with predominantly Huichica loam soil. One of the most important qualities about this site for Viognier is the consistent cycle of gentle warming and cooling each day, often the result of foggy mornings and evenings. This helps preserve the balance between attractive natural acidity and the opulent flavors typical of Viognier. This cycle of warming and cooling also leads to a lengthier period of ripening during which flavors and aromas can develop gradually and with greater depth and complexity. The Viognier at Catie's Corner was budded onto existing rootstock in 1995.

Typical texture and roundness on the palate as you'd expect from a Viognier. Bright, perfumed nose, pronounced citrus and floral characteristics balanced by vibrant acidity.





BARREL PRICE \$9,500	AVA Sonoma Valley, Sonoma County	GROWER / OWNER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Heritage Clone on Own Rootstock
TRELLIS / TRAINING Quadri-Lateral Cordon, VSP (Vertical Shoot Positioning)		

WILDWOOD VINEYARDS

Originally planted in 1882, while Chester Arthur was serving as President, Wildwood Vineyard is rooted in legacy and lore. We're honored to source our Zinfandel from "Grandma's Block," a section of old vines on the sloping benchlands of the Mayacamas featuring unparalleled views across Sonoma Valley.

Being part of the continuing history of this storied property is inspiring, but the ultimate test always boils down to quality. Wildwood hits the jackpot with flavors and structure featuring seemingly endless layers of blackberry, cola and Bing cherry which almost teeter to Bordeaux-like in their complexity.





EACH YEAR, THE WINEMAKERS FLEX FERMENTATION MUSCLES AND FOLLOW THEIR ENOLOGICAL PASSION THROUGH A UNIQUE SERIES WE CALL THE PROJECTS.

BARREL PRICE \$7,400	PROPRIETARY WHITE PROJECT Stick-in-the-mud traditionalists may balk, but Proprietary Blends are of the now; unique viticultural and enological takes that push boundaries while highlighting the strengths of individual components. For the foundation of our Proprietary White, we draw on the vintage's best white grapes to create a stunning base wine. You'll work directly with our winemakers to further hone the structure and flavor during your blending session.
BARREL PRICE \$10,200	PROPRIETARY RED PROJECT Rules are meant to be broken. Each year, the winemakers pilfer from a special selection of barrels to craft the foundation for our Proprietary Red Blend Project. We cast aside tradition to craft the most pleasurable and hedonistic base wine on the planet. With the foundation established, you'll work with the winemakers to shape the aromas, flavors and structure through blending. Remove the shackles of convention and toast to the freedom of flavor.
BARREL PRICE \$5,900	ROSÉ PROJECT The winemakers farm grapes for the traditional Tavelian method of pressing whole clusters to produce Rosé. The results are astounding. By farming Mourvèdre and Tempranillo specifically for the Rosé Project, we can dial in the ideal ripeness level at which to pick for bright aromatics and razor sharp acidity. A \$1000 fee is assessed per barrel for custom Rosé blends of less than 4 barrels due to challenges ensuring cold stabilization.
BARREL PRICE \$12,500	NAPA PROJECT Launched in 2014, the Napa Project was first conceptualized as a way for the winemakers to flex fermentation muscles and follow enological passion. The project is built around a foundation of Cabernet Sauvignon assembled from a selection of vineyards perched at various elevations across Napa Valley. As when crafting vineyard designated bottlings, you'll work with our winemakers to adjust structure, aromatics and flavor to your specific taste during your blending trials.
BARREL PRICE \$10,200	RHÔNE PROJECT Welcome to Rhôneifornia. Wine geeks from across the globe gravitate toward the layered nuance and sophistication of the red grapes associated with France's Rhône region. Since quietly introducing the project in 2017, the winemakers have repeatedly delivered powerhouse wines built around Syrah, Grenache and Mourvèdre. With the bedrock of GSM in place, you'll collaborate with the winemaking team to take the foundation to new heights through blending.
BARREL PRICE \$10,200	SUPER TUSCAN PROJECT Inspired by the complexity and depth of Super Tuscans, the winemakers began introducing Bordeaux varietals into Sangiovese with stunning results. The Sangiovese delivers bright berry, hints of briar patch and lively acidity while the Bordeaux varietals bring haunting depth to the palate and structure – a formidable one-two combination. Clients build upon the foundation by having access to Cabernet Sauvignon and other varietals when blending.



CASE PRICE

**\$360/CASE, 10 CASE MINIMUM
(NOT ELIGIBLE FOR VOLUME DISCOUNTS)**

BLANC de BLANCS & BLANC DE NOIRS PROJECTS

Since introducing sparkling wine to the Vineyard Guide in 2013, every vintage has received critical praise and strings of scores in the mid-90s. Our sparkling wines are fermented bone dry using Méthode Champenoise in a classic Brut style – light, crisp and refreshing.

CASE PRICE

**\$288/CASE, 10 CASE MINIMUM
(NOT ELIGIBLE FOR VOLUME DISCOUNTS)**

SPARKLING ROSÉ PROJECT

Bone-dry with a palate as crisp as a December morning, we eschew convention and utilize forced carbonation to produce heaps of bristling bubbles for our Sparkling Rosé Project. The process is significantly less time consuming than Méthode Champenoise and the wines ready for release in mid-March.

CASE PRICE

**PRICING VARIES ACCORDING
TO THE SPECIFIC PROJECT.**

CUSTOM LABEL PROJECT

Each year, our winemaking team crafts ultra-premium bottlings specifically for custom labeling. You can choose to order from an upcoming vintage to reserve your allocation or select finished wines from previous vintages as the quickest pathway to having bottles in hand. A fan favorite of companies, clubs, and organizations from Silicon Valley to Hong Kong, our Custom Label Project helps tell your story with ultra-premium wine.





PAYMENT

Barrel prices include winemaker consultation, our state-of-the-art winemaking process, a final blending session with one of our award-winning winemakers, bottling, packaging materials (bottles, corks, capsules, and printed labels), and as much of your participation in the wine production process as you would like.

The label design fee is an additional charge, but the fee for our standard label design services is waived with the purchase of your first barrel.

Non-standard winemaking processes and premium packaging may be provided for an additional fee, based on availability.

Payment is due in full within 10 days of contract signing to secure fruit source.
After 10 days, allocation cannot be guaranteed.

Please contact makewine@thewinefoundry.com or call 707.637.8821 x7302.





DESIGN & PACKAGING

The process of designing your signature label is incredibly rewarding and exciting. Just as creating wine becomes a personal journey, your unique story becomes the foundation for branding and label design.

Standard professional-grade packaging is included in the price of each barrel.

Full details about packaging selection and the label design process are provided in our *Packaging Guide* after you complete the barrel purchase process.

With the purchase of your first barrel, 5 hours of design time from our award-winning designers is included.

