



HARVEST 2025 VINEYARD GUIDE





GREETINGS FROM NAPA

Welcome to our 2025 Vineyard Guide.

As bud break marks the vines' awakening from their winter slumber, The Wine Foundry—a Napa Green certified winery—celebrates the beginning of the 2025 growing season and our fourteenth year of winemaking excellence. Each year, we collaborate with wine country's most esteemed growers and vineyard sites to ensure our Vineyard Guide represents the pinnacle of quality. Our selections feature properties led by passionate viticulturists who share our commitment to excellence, working hand-in-hand with our winemaking team to unlock the full potential of every vine. These partnerships result in a portfolio of world-worthy wines, which consistently earn scores in the mid-90s.

In our ongoing pursuit of exceptional fruit, we're excited to welcome three distinguished vineyards to our portfolio—each selected for its outstanding quality and alignment with our winemaking philosophy. These additions, introduced after the release of last year's iteration of the Vineyard Guide, further elevate the breadth of our offerings. Turn to *What's New* for 2025 on *page 4* for a peek at these remarkable properties, as well as details on our newly launched *Share-a-Barrel* model and Winemaker's Reserve projects.

OUR UNIQUE CUSTOM WINEMAKING PROGRAM

Industry insiders often describe our approach as an incubator for luxury brands. While we operate behind the scenes for several of the most sought-after cult labels, our core mission is to provide individuals, groups, companies, and non-profits unparalleled access to world-class fruit and the opportunity to craft their own high-end wines.

Our clients share a deep passion for wine—one that evolves from appreciation to collection and, for the adventurous few, wine creation. The Wine Foundry makes this dream a reality with a seamless, state-of-the-art program designed for every level of experience.

- **Start from the vine:** Select from our extensive portfolio of vineyards and varietals for the upcoming vintage.
- **Adopt a barrel:** Choose wine already aging in barrel from a prior vintage—a process we affectionately call an “adoption barrel.”
- **Share-a-Barrel:** A more manageable opportunity to explore winemaking while still enjoying premium quality and an incredible experience, *Share-a-Barrel* brings together wine enthusiasts in the heart of Napa Valley. With barrels divided into four parts, each participant receives six cases of ultra-premium wine crafted under the expert guidance of our award-winning team.
- **Custom labeled wine:** For those on a short timeline, we offer the ability to create a personalized label for ultra-premium wines already in bottle. In the industry, bottles awaiting a custom label are referred to as “shiners.”

Regardless of where you begin, how involved you wish to be, or your level of winemaking expertise, the result will be a world-class wine that stands alongside the best.

As you explore this Vineyard Guide, you'll find commercial wines produced from each featured vineyard—offering insight into the character and potential of these acclaimed sites. If you have any questions or would like to discuss the process further, please reach out to Stuart Ake at makewine@thewinefoundry.com or 707.637.8821 x7302.

PRICING

Per per barrel (24 cases / 288 bottles, 750 mL) is listed on each vineyard page. This all-inclusive cost covers fruit, materials, winemaking, blending wine, French oak and steel barrels, labeling, packaging, and bottling, with optional upgrades available.

We look forward to collaborating with returning friends and welcoming new wine enthusiasts into our community.

Cheers,
Philip Von Burg



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WHAT'S NEW IN 2025

ALBARIÑO | TERRA ALTA VINEYARD

With a deep appreciation for vibrant, aromatic whites, we ran trials last year with Albariño from Terra Alta Vineyard. Following its success, we are thrilled to officially add it to our portfolio. After an extensive search for a site worthy of Albariño's expressive character, we found our home amidst the rolling topography of the Clements Hills AVA. Here, vines rooted in 250,000-year-old soils yield small, flavor-dense berries that burst with crisp citrus notes, delivering a wine that is as refreshing as it is complex. *See page 6.*

PINOT NOIR | BACIGALUPI VINEYARD

Bacigalupi Vineyard is a cornerstone of California winemaking. In 1964, Charles Bacigalupi planted six acres of Pinot Noir, making history as the first to introduce the variety to Russian River Valley. A decade later, the vineyard gained global recognition when Chateau Montelena's 1973 Chardonnay—sourced from Bacigalupi—triumphed at the *Judgment of Paris*. Decades ahead of the sustainability movement, the family pioneered natural pest control, composting, and water conservation. Today, Bacigalupi Pinot Noir remains a benchmark for New World interpretations of the grape. *See page 28.*

CABERNET SAUVIGNON | P & J VINEYARD

Nestled in the prestigious Stags Leap District AVA of Napa Valley, this 10-acre estate has long provided the foundation for some of the region's most distinguished Cabernet Sauvignon bottlings, including those from Cardinale and Hall. Perched on an east-facing slope overlooking Silverado Trail, P&J Vineyard embodies the balance of power and elegance that defines Stags Leap. Added to our collection after the release of last year's Vineyard Guide, the results exceeded even our high expectations, and we're excited to grow the relationship. *See page 14.*

SHARE-A-BARREL

For some, crafting a full barrel can be overwhelming. *Share-a-Barrel* provides a more manageable opportunity to explore winemaking while still enjoying premium quality and an incredible experience. With barrels divided into four parts, each participant receives six cases of ultra-premium wine crafted under the expert guidance of our award-winning team. Whether new to winemaking or a seasoned connoisseur, Share-a-Barrel offers immersive access into Napa Valley's most engaged and engaging winemaking community. *See page 37.*

WINEMAKER'S RESERVE

An Invitation to Exceptional Value

Crafted from select lots across acclaimed Napa and Sonoma appellations, *Winemaker's Reserve* is the culmination of our winemakers' discerning palates and insider access. These wines don't carry a vineyard name—but they carry the same pedigree, integrity, and potential as our vineyard-designated offerings.

Sourced from top-tier fruit, these barrels are curated from under-the-radar blocks or winemaker-favorite blends — making *Winemaker's Reserve* an extraordinary opportunity for clients who seek substance over title.

Offered at a preferred price point, these barrels of Cabernet Sauvignon, Chardonnay and Pinot Noir deliver an extraordinary convergence of quality and value. As with our vineyard-designated bottlings, you'll collaborate with our winemakers to fine-tune structure, aromatics, and flavor during your blending trials—ensuring a wine that reflects your personal vision and taste. *See pages 18, 22 and 30.*





CUSTOM WINEMAKING

We follow classical winemaking methods that span 4 to 24 months from harvest to bottle. You may enter at any step of the process. Some start at the very beginning with the upcoming vintage; others prefer to “adopt” wine already in barrel; or you may focus on designing a label for finished wines already in bottle.

CHOOSE A VINEYARD

Browse through each of the vineyards in our Guide. Each property has unique character traits, so when possible, try commercial wines made from vineyards that interest you. If you prefer, talk to us about the style of wine you enjoy, and we’ll help choose the property best suited to your goals.

CREATE A PLAN

Every wine begins with a series of decisions that shape the aromas, flavors, and structures in your bottle. You will consult directly with our winemaking team about the style of wine you prefer, and we will create a plan to achieve your goals. We will guide you through every step of the process, from vineyard and varietal selection down to the details of corks and capsules.

FOLLOW THE VINEYARD

Throughout the growing season, we’ll offer insights on the vintage and follow development of the fruit on vine. As harvest nears, we’ll begin sharing our estimates for the window of time when your grapes will likely be ready for harvest. Due to Mother Nature’s notorious tendency to play with weather, we cannot predict the exact date we’ll harvest, but we monitor each property closely to ensure optimum flavor development on the day we make the pick.

VISIT THE WINERY

After the grapes are harvested, you are welcome to join us at the winery for sorting, crushing, pressing and punching down your wine. If you can’t be here in person, our winemaking staff will always handle every step of the process.

DESIGN YOUR PACKAGING

Upon purchasing your custom barrel of wine, you’ll receive a Packaging Guide that explains the design process and packaging choices. The Packaging Guide will help you work with our design team to select the bottle, cork and capsule, and create a unique label specifically for your wine. When creating your first label, you receive up to five hours with our professional design team.

BLEND YOUR WINE

We specially craft additional wine each year for the purpose of bringing added depth and complexity to your final blend. As we near bottling, you will have an opportunity to work with a winemaker to fine-tune the aromatics, texture, and balance of your wine through a blending session. Most clients consider this a highlight of the experience, playing with slight variations to dial in the finishing touches and complete a truly unique signature wine.

For more information about the process and details on all of our vineyards, please contact our team by emailing makewine@thewinefoundry.com or call 707.637.8821 x7302.



BARREL PRICE \$6,600	AVA Clements Hills Lodi	VINEYARD MANAGER Markus & Liz Bokisch
	SOIL Redding, Cometa & Volcanic Clasts	CLONE / ROOTSTOCK Clone Rias Baixas massal selection on 5B Rootstock
	TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	



TERRA ALTA VINEYARD

When it comes to Spanish grapes in the New World, nearly all plantings come through the hands of Markus and Liz Bokisch. Driven by a love for vibrant, crisp white wines, we searched extensively to find a worthy Albariño. We found our home at Markus’s and Liz’s organically farmed block at Terra Alta Vineyard amidst the rolling topography of the Clement Hills AVA.

The growing region is bisected by the Mokelumne River which courses down from the peaks of the Sierra Nevada Mountain range. Where flatter sections within Lodi can be subject to relentless heat, Clements Hills experiences wide daily diurnal shifts. These changes—warm days and cool nights—help Albariño retain crisp natural acidity.

Vines are planted in a combination of ancient Redding and Cometa soils and volcanic clasts. These well-draining soils date back 250,000 years. Depleted of nutrients they stress vines just enough to produce small, flavor-dense berries.





CABERNET FRANC

BARREL PRICE

\$14,100

VINEYARD DESIGNATION \$750

SUBJECT TO APPROVAL FROM GROWER



COMMERCIAL EXAMPLE

Foundry \$110 | ANTHONY DIAS BLUE 95 POINTS
 Krupp Brothers \$150 | CELLAR TRACKER 100 POINTS
 Oleandri Wines \$120
 Paul Hobbs \$175 | WINE ENTHUSIAST 97 POINTS
 PV365 \$108 | DOUBLE GOLD

AVA
 Napa Valley

VINEYARD MANAGER
 Trini Amador

SOIL
 Hambright & Guenoc Series

CLONE / ROOTSTOCK
 Clone 332 on 110R & 5BB Rootstock

TRELLIS / TRAINING
 Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

STAGECOACH VINEYARD®

With a bandit, a water witch and the removal of 1 billion tons of rock, the story of Stagecoach Vineyard® sounds borrowed from mythology. No less dramatic than the herculean efforts to cultivate terrain once considered unplantable, the astonishing quality of fruit from this awe-inspiring property completes the legend. The vines sit between 900 and 1700 feet elevation. The site is planted to a wide range of varieties and rootstocks and features several distinct microclimates.

Our Cabernet Franc is from the most sought-after section – Block E1. This stretch of low yielding vines delivers generous aromatics of red fruit and soft berry, which gradually give way to refined minerality and light herbaceous notes.





BARREL PRICE

\$14,600.00

COMMERCIAL EXAMPLE

Alpha Omega Winery \$194 | JAMES SUCKLING 97 POINTS,
 ROBERT PARKER'S WINE ADVOCATE 95 POINTS

B Cellars \$240 | WINE ENTHUSIAST 96 POINTS

Schrader Cellars \$419 | JEB DUNNUCK 98 POINTS,
 ROBERT PARKER'S WINE ADVOCATE 97 POINTS



AVA

Rutherford, Napa Valley

VINEYARD MANAGER

Mauricio Soto

SOIL

Gravelly Loam,
Perkins & Boomer

CLONE / ROOTSTOCK

Clone 337 on 101-14 Rootstock
& Clone 47.1 on 039-16 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

A2 VINEYARD

One of the most historic and coveted properties in the world – A2 Vineyard, as we denote it, was originally owned and planted by Thomas Rutherford in 1895. Georges de Latour, founder of Beaulieu, purchased the site in 1928 and it became the home to BV’s Rutherford Cabernets made by elite winemaker, Andre Tchelistcheff, throughout the ‘60’s and ‘70’s. The site was then purchased by Beckstoffer Vineyards in 1988. Thus, A2 stands for André and Andy, the two men pivotal to the founding and continuation of this preeminent property. Mauricio and team have replanted using modern clones, trellising, and spacing to yield optimum quality. Wines from this site consistently score in the high 90s.

Opulent, rich and full-bodied with black currant, cedar, cassis, black-licorice and cherry complimented by earthy flavors associated with Rutherford Dust.





BARREL PRICE

\$14,500

COMMERCIAL EXAMPLE

Foundry \$115 | ANTHONY DIAS BLUE 95 POINTS
Oestermann Family Wines \$90
Oleandri Wines \$90
Prime Solum \$190
Prothro Family Wines \$75

AVA

Napa Valley

GROWER / OWNER

Bill Hill

SOIL

Volcanic & Granite Sub Soil

CLONE / ROOTSTOCK

Clone 337 on Riperia
Gloire Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

BROKEN ROCK RANCH

Napa legend, Bill Hill, pioneered modern viticulture in Napa Valley by introducing high density plantings and developing rootstock and grape clone combinations that became textbook practices throughout the region. Not one to rest on laurels, his vineyard revolution remains in full swing at Broken Rock Ranch, where Bill runs continuous trials in search of grape perfection. Wines from Bill Hill’s properties, including Broken Rock, consistently appear in the WS annual Top 100.

The storied Broken Rock Ranch lies just off Silverado Trail. Western exposure on the slope offers plenty of ripening afternoon sun, thus delivering the best of both worlds - brawny hillside muscle balanced by rich valley floor flavors of black of red fruit across the nose and palate. The Wine Foundry began sourcing from Broken Rock starting with our first vintage, and we proudly offer this client favorite year after year.





BARREL PRICE

\$14,800



AVA

Spring Mountain District,
Napa Valley

VINEYARD MANAGER

Stu Smith

SOIL

Aiken Stony Clay, Volcanic
Loam & Sandstone

CLONE / ROOTSTOCK

Clone 7 on 1103 Paulson Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

DOUBLE DOWN VINEYARD

Winemaking pioneers, Stu and Charles Smith, have seen quite a bit since purchasing 200 acres on Spring Mountain in 1971. When they launched, there were thirty wineries in Napa Valley. There are now more 450. Stu and Charles were catalysts in the formation of the Spring Mountain AVA and one of the original New World advocates for the technique of dry farming. Here, vines must work extra hard in that they receive no watering outside of what Mother Nature provides during the rainy season. This stress on the vines results in miniscule berries with exceptionally thick, flavor-filled skins.





BARREL PRICE

\$13,400

COMMERCIAL EXAMPLE

Frank Fredericks Estate \$300
Bankfield Wines \$225

AVA

Oakville, Napa Valley

GROWER / OWNER

Mark Whiting

SOIL

Sandy Loam & Gravelly Alluvium

CLONE / ROOTSTOCK

Clone 4 on 3309 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

FOXTROT VINEYARD

The Wine Foundry proudly holds exclusive access to fruit from Mark Whiting’s sustainably farmed gem, nestled off the Oakville Crossroad behind Swanson and Groth.

The Oakville AVA’s mid-valley location enjoys brisk air flow delivered by morning fog, which peels off to reveal ripening afternoon sun. This cycle yields highly concentrated and hedonistic interpretations of the grape.

Bold, dramatic and oozing with confidence, Foxtrot Vineyard delivers quintessential Oakville Cabernet Sauvignon with a robust palate assembled around a hearty core of cherry, black fruit and spice.





BARREL PRICE \$15,600	COMMERCIAL EXAMPLE Melka \$125 Foundry \$115 Bankfield Wines \$225	
	AVA Napa Valley	GROWER / OWNER John Hinshaw
	SOIL Hambright & Guenoc Volcanic Series	CLONE / ROOTSTOCK Clone 8 on 1103P Rootstock
	TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	

GREGG MOUNTAIN RANCH

Looking over Lake Hennessey and Pritchard Hill, Gregg Mtn Ranch is perched at 1200 feet elevation on the impossibly steep slopes of Hennessey Ridge. The terrain is wild, rugged and breathtaking. Visits from mountain lion, boar and bear are common. Here one must literally climb vertically to appreciate the challenges of farming this site. Full production of this Clone 8 on 1103P only yields 2 tons per acre, if you're lucky, in the best years.

Dense fruit, extreme structure and strong tannins make for a bold interpretation.





BARREL PRICE

\$14,800

COMMERCIAL EXAMPLE

Dakota Shy \$255
Roy Piper Wines \$180

AVA

Oak Knoll District of
Napa Valley, Napa Valley

GROWER / OWNER

Betsy Moulds
Vineyard Manager: Roberto Juarez

SOIL

Fagen Loam with
Volcanic Elements

CLONE / ROOTSTOCK

Clone 169 on 1616c Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



MOULDS FAMILY VINEYARD

Something special has come to fruition on the western benchlands of the Oak Knoll District. Just over twenty years ago, Betsy and Steve Moulds planted 11 acres of Cabernet Sauvignon on the gently sloping hillsides at the foot of Mt. Veeder. Accolades quickly followed, culminating with the *Napa Valley Grape Growers of the Year* in 2018. Precision viticulture and sustainable farming guide every decision. Each cane on every vine will have a specific number of leaves to maximize airflow and photosynthesis. The family’s commitment to quality extends beyond the vineyard in leading a number of philanthropic and education efforts including the Napa Valley’s Farmworker Foundation, which has raised millions of dollars in support of professional development opportunities for 21,000 vineyard workers.

Wines from MFV display a gorgeous nose and palate built upon floral and berry notes driven by a combination of fresh violets, expressive blackberry and graphite.





BARREL PRICE

\$14,800.00

COMMERCIAL EXAMPLE

Hall Vineyard \$225 | JEB DUNNUCK 96 POINTS,
 ROBERT PARKER'S WINE ADVOCATE 95 POINTS
 Cardinale Vineyard \$345 | JEB DUNNUCK 98 POINTS,
 ROBERT PARKER'S WINE ADVOCATE 98 POINTS,
 WINE ENTHUSIAST 98 POINTS

AVA

Stags Leap, Napa Valley

VINEYARD MANAGER

Gustavo Brambila

SOIL

Kidd Loam,
Perkins Gravelly Loam

CLONE / ROOTSTOCK

Unknown Clone on St. George Rootstock

TRELLIS / TRAINING

Y Trellis with Cane Pruning

P&J VINEYARD

In the heart of P&J lies a story that spans several generations in Napa Valley—a tale woven with love, shared dreams, and a deep-rooted connection to the land. Established in 1980, P&J Vineyard encompasses 10 acres of Cabernet Sauvignon in the world-renowned Stags Leap District. The meticulous approach to viticulture is guided by the philosophy that great wines begin in the vineyard. The results speak for themselves as our blocks, which stand on eastern facing slopes overlooking Silverado Trail, have typically been reserved for two, point-busting Napa Valley benchmarks.





BARREL PRICE

\$14,500

VINEYARD DESIGNATION \$750

SUBJECT TO APPROVAL FROM GROWER

COMMERCIAL EXAMPLE

Dajuco Vineyard \$110

Foundry \$115

Krupp Brothers \$150

Oestermann Family Wines \$105

AVA

Napa Valley

VINEYARD MANAGER

Trini Amador

SOIL

Hambright & Guenoc Series
from Weathered Volcanic

CLONE / ROOTSTOCK

Clone 337 on 101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



STAGECOACH VINEYARD®

Among the most acclaimed vineyards from which we source, Stagecoach Vineyard® climbs between 900 and 1700 feet up in elevation. The site is planted to a wide range of varietals and rootstocks and features several distinct microclimates. We source our Cabernet Sauvignon from a small, steep block near the top of the site. This section is lower-yielding than most of the vineyard. Stagecoach Vineyard® is rich in story, rock and perennial high scoring wines.

Slower ripening is typical in this area, resulting in haunting, dense, black fruit characters supported by sturdy mountain tannins.





BARREL PRICE

\$18,000

COMMERCIAL EXAMPLE

Heitz Cellar \$205 | **WINE ENTHUSIAST 96 POINTS,
JAMES SUCKLING 95 POINTS,
WINE SPECTATOR 94 POINTS**

AVA

Rutherford, Napa Valley

VINEYARD MANAGER

Macy Stubstad

SOIL

Hambright Volcanic Stony
Loams & Alluvial Soils

CLONE / ROOTSTOCK

Clone 29 on 110R Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

TRAILSIDE VINEYARD

Trailside Vineyard is the heart of the prized Heitz Cellar bottlings which shaped the soul of Rutherford and trajectory of Napa Valley. Strings of accolades and awards from this certified organic property strain the fireplace mantle but are unable to capture the beauty and majesty of the view overlooking the Valley. Planted with East-West row orientation to encourage even ripening, the vines sit in a mosaic of well-draining Hambright volcanic stony loams and alluvial soils. The resulting wines from this storied property are built around a concentrated core of berry, ripened cherry, fresh marjoram and cassis and feature exceptionally polished tannins.





BARREL PRICE

\$12,900

COMMERCIAL EXAMPLE

Gray Randolph Wines \$90

AVA

Oak Knoll District of Napa Valley, Napa Valley

VINEYARD MANAGER

Eric Gallegos

SOIL

Gravelly Clay Loam

CLONE / ROOTSTOCK

Clone 7 on 3309 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



TRUBODY LANE VINEYARD

Trubody Lane Vineyard sits adjacent to Trefethen Family in the heart of Oak Knoll District of Napa Valley. Nestled in the southern part of the valley, temperatures in the OKD are moderated by the weather patterns from nearby San Pablo Bay. Cooling breezes and morning fog helps grapes retain assertive acids that warmer growing spots can't match. While the family has not pursued certification, the vines at Trubody Lane Vineyard are farmed organically and planted in porous sands and gravel, which forces the roots to work deep into the ground in search of water. This natural devigoration helps produce smaller berries with balanced concentrations of tannins and acidity. The meticulous sustainable farming techniques and obvious care that have gone into the property's development have us truly excited.

Where some valley floor producers tilt toward one-dimensional fruit bombs Trubody Lane Vineyard screams balance through a combination of layered black fruit, berries and spice, propped by broad shouldered tannins and refreshing acidity.



BARREL PRICE

\$10,500

AVA

Napa Valley

CABERNET SAUVIGNON

Crafted from hand-selected lots, Winemaker's Reserve Cabernet Sauvignon represents the pinnacle of our winemakers' expertise and insider access. While it doesn't bear a single vineyard designation, it upholds the same pedigree, integrity, and potential as our most sought-after vineyard-designated wines.

Sourced from top-tier vineyards across Napa Valley—spanning diverse elevations and microclimates—these barrels come from under-the-radar blocks and winemaker-favorite blends. The result is a wine of exceptional depth, balance, and character, offering a rare opportunity for those who seek substance over title.

Offered at a preferred price point, Winemaker's Reserve barrels are an invitation to exceptional value and quality. As with our vineyard-designated offerings, you'll collaborate with our winemakers to fine-tune structure, aromatics, and flavor during blending trials, ensuring a final Cabernet Sauvignon that reflects your personal vision and taste.





BARREL PRICE

\$10,200

COMMERCIAL EXAMPLE

Kistler \$160.00 | JAMES SUCKLING 97 POINTS

Three Sticks \$70.00 | WINE ENTHUSIAST 95 POINTS

AVA

Sonoma Coast, Sonoma County

GROWER / OWNER

Rob Harris

SOIL

Rocky Basalt & Volcanic Gouling

CLONE / ROOTSTOCK

Rued and Mt. Eden
on 101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

DURELL VINEYARD

Each year brings welcome additions to the Vineyard Guide. When talking Chardonnay, Durell Vineyard takes pride of place within these pages. With footprints across the Sonoma Coast, Sonoma Valley and Los Carneros, these acres have defined New World Chardonnay for 45 years. Our highly prized block features the formidable tag team of Mt. Eden and Rued clones. Mt. Eden delivers intensely concentrated tree fruit and citrus characters while the Rued clone serves up dizzying aromatics. The vines are stationed within a particularly chilly section in the Sonoma Coast, ensuring a nervy energetic acid profile and mineral notes which bring balance to the opulent apricot blossom, candied orange peel and ripened peach.





BARREL PRICE

\$8,800

COMMERCIAL EXAMPLE

Far Niente \$70

Paul Hobbs \$61

**ROBERT PARKER 95 POINTS,
WINE SPECTATOR 93 POINTS**

AVA

Russian River Valley, Sonoma County

GROWER / OWNER

Hugh Reimers

SOIL

Wright Loam, Pajaro Loam
& Clear Lake Clay

CLONE / ROOTSTOCK

Clone 4 on on 101-14
Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

HALL ROAD VINEYARD

Hall Road Vineyard enjoys a prime location in the Russian River Valley, regarded by many as the best growing region for Chardonnay in all of California. Dense fog snaking up the river from the Pacific Ocean provides an acidity preserving layer through the late morning, leaving the afternoon sun to bathe the vines in ripening warmth. This daily tug of war between chilly and warm temperatures makes for textbook conditions when crafting world-worthy interpretations of the grape. Nestled between Walter Hansel, Merry Edwards and Lynmar Estate, Hall Road Vineyard has been the foundation for numerous point-busting Chardonnay bottlings.





BARREL PRICE

\$8,800

COMMERCIAL EXAMPLE

Kagan Cellars \$45

Landmark \$45

Foundry \$52

Oleandri Wines \$45 | **WINE ENTHUSIAST 93 POINTS**

AVA

Petaluma Gap, Sonoma County

GROWER / OWNER

Randy Luginbill

SOIL

Rhyolitic

CLONE / ROOTSTOCK

Clones 95 & 76 on
101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

RODGERS CREEK VINEYARD

Rodgers Creek Vineyard is a 297 acre ranch (83.5 acres planted) sitting as a crown jewel on the very eastern edge of the Petaluma Gap. Planted in 2001, the vines have an east-west orientation, allowing the canopy to protect the fruit from steady winds on the hill. Our block of Chardonnay is perched some 600 feet above sea level and farmed so the steep, terraced blocks get plenty of afternoon sun and wind. Constant wind and fog from the east meet temperate weather from the Bay, providing us with later ripening Pinot Noir and Chardonnay. The yields from this mountain site are just around 2.5 tons per acre. Did we mention the view? It's incredible, a clear day reveals 180 degrees views from Napa to San Francisco, Marin and Petaluma.



BARREL PRICE

\$7,500

AVA

Sonoma County

CHARDONNAY

Crafted from hand-selected lots, Winemaker's Reserve Chardonnay showcases the expertise and discerning palates of our winemaking team. While it doesn't carry a single vineyard designation, it upholds the same pedigree, precision, and aging potential as our most sought-after vineyard-designated Chardonnays.

Sourced from top-tier vineyards across Sonoma County, this wine reflects the region's diverse terroirs—from the cool, wind-swept sites of the Petaluma Gap to the well-drained benchlands of Russian River Valley. Each barrel is curated from exceptional yet under-the-radar blocks, favored by our winemakers for their complexity, minerality, and structure.

Offered at a preferred price point, Winemaker's Reserve delivers exceptional value without compromise. As with our vineyard-designated bottlings, you'll collaborate with our winemakers to refine texture, aromatics, and oak integration during blending trials—ensuring a final wine that reflects your personal palate and vision.





BARREL PRICE

\$6,800

COMMERCIAL EXAMPLE

Anarchist Wine Co. | **DOUBLE GOLD**

AVA

Anderson Valley, Mendocino County

GROWER / OWNER

Dennis Hall

SOIL

Casabonne, Wohly & Coal Loam

CLONE / ROOTSTOCK

Clone 456 on St. George Rootstock

TRELLIS / TRAINING

Guyot Simple

HELLUVA VINEYARD

Anderson Valley’s fog-shrouded landscapes surround inviting hamlets of hippies, hipsters and hobbits noted for growing some of the most flavor-packed cool climate varietals on the globe. Bone chilling mornings give way to brief blasts of ripening afternoon sun, which soon relent behind another wave of fog. This daily tug of war creates the perfect weather partner to unleash exhilarating interpretations of Gewürztraminer with dancing acidity and lush aromas.

Helluva Vineyard delivers a crisp and focused palate revolving around a head-spinning combination of lychee and explosive floral characters of honeysuckle and night blooming jasmine.





BARREL PRICE

\$9,200

COMMERCIAL EXAMPLE

Anarchist Wine Co. Conspiracy Theory | **GOLD**

AVA

Russian River Valley, Sonoma County

GROWER / OWNER

Renee Brown-Stein

SOIL

Dibble Clay Loam

CLONE / ROOTSTOCK

Clone TCVA A on
1103P Rootstock

TRELLIS / TRAINING

Uni-Lateral Cordon, VSP (Vertical Shoot Positioning)

NOTRE VUE VINEYARD

This certified sustainable 710-acre property uniquely spans three famed AVAs in Sonoma County – Sonoma Coast, Russian River Valley and Chalk Hill. Here, the vine orientation, combination of alluvial and volcanic soils, and distinct microclimate allow the grapes to hang on vine for upwards of 10 extra days. The longer growing season brings additional depth and a slightly more nuanced tannin profile. The wines from this section are built around a core of bright berries, spice and briar patch.





BARREL PRICE

\$7,200

AVA

Mokelumne River, Lodi

GROWER / OWNER

Aaron Lange

SOIL

Tujunga Loamy Sand

CLONE / ROOTSTOCK

Unknown Clone
on 1103P Rootstock

TRELLIS / TRAINING

Modified Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



NORTH RIVER VINEYARD

Decades before the concept of sustainable farming permeated the American mainstream, grape growers in Lodi were collaborating to create an economically viable model which encouraged biodiversity, responsible water usage and organic practices. Their exploration resulted in the formation of Lodi Rules, which became the blueprint for numerous sustainable certification programs across the globe.

Aaron Lange, a fifth generation grower and Vineyard Manager at North River Vineyard, leads the charge. In addition to building a safe, smart and sustainable viticultural model for future generations, Aaron is an absolute grape geek, committed to cultivating world-worthy interpretations of lesser known varieties. Enter Grüner Veltliner.

Aaron’s Grüner Veltliner is stunning. The wines feature laser focused acidity built around bright citrus, mineral notes, ginger and pear.



BARREL PRICE \$11,300	COMMERCIAL EXAMPLE Darjean Jones \$60 Foundry, The Crucible \$68 Yao Ming Family Reserve ROBERT PARKER 95 POINTS, WINE ENTHUSIAST 98 POINTS	
	AVA Napa Valley	GROWER / OWNER Bill Hill
	SOIL Volcanic & Granite Sub Soil	CLONE / ROOTSTOCK Clone 181 on 101-14 Rootstock
TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		

BROKEN ROCK RANCH

One of our favorite places in the Valley, Broken Rock climbs up the base of the Vaca Range, just off Silverado Trail. As with our Cabernet Sauvignon at the property, western exposure on the slope provides plenty of ripening afternoon sun. The elevation and plentiful sunshine combine to deliver a formidable one-two punch of brawny hillside structure and rich valley floor flavor. Elite vineyard designer & operator, Bill Hill, owns Broken Rock. The fields he has developed are consistently found in the WSTop 100.

In the aftermath of a Hollywood film, Merlot was unfairly depicted as being too soft. If only the writer and producers had experienced the Merlot from Broken Rock Ranch. In the cellar, we often joke that the most powerful Cabernet Sauvignon in Napa is Merlot from Broken Rock.





BARREL PRICE

\$9,200

VINEYARD DESIGNATION \$500

SUBJECT TO APPROVAL FROM GROWER

COMMERCIAL EXAMPLE

Pax \$65 | JAMES SUCKLING 93 POINTS

AVA

Mendocino County

GROWER / OWNER

Stuart Bewley

SOIL

Decomposing Sandstone & Gravelly Loam

CLONE / ROOTSTOCK

Alban Clone on 420A Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

ALDER SPRINGS VINEYARD

Alder Springs Vineyard basks in the glow of accolades, awards and lofty scores from a who’s who of cult producers. While the famously cool evenings at Alder Springs capture vibrant acidity and make for one of the longest growing seasons in the state, toasty daytime temperatures ensure plenty of ripened complexity, even at lower Brix levels.

Stuart Bewley did not take an easy path when creating Alder Springs Vineyard. With 25 different grape varieties steeply terraced into the hillsides at breathless grades of 25%, the terroir is wild, rugged and remotely situated between the dramatic Mendocino coastline and strands of jaw-dropping old growth redwood trees. With a remote and isolated location, Stu tapped into something special. The combination of coastal influence, elevation, well-draining soils, steep slopes, and meticulous farming deliver wines of exceptional complexity and nuance.





BARREL PRICE

\$10,000

COMMERCIAL EXAMPLE

Gary Farrell \$75 | WINE ENTHUSIAST 94 POINTS

AVA

Russian River Valley,
Sonoma County

VINEYARD OWNERS & MANAGER

Pam & John Bacigalupi

SOIL

Goldridge, Rocky Loam,
Cross-Bedded Quartzose Sand

CLONE / ROOTSTOCK

Pommard & Wente on 104-14
Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



BACIGALUPI VINEYARD

It's impossible to overstate the importance of Bacigalupi Vineyard. By planting six acres in 1964, Charles Bacigalupi shaped the future of winemaking in California by being the first to introduce Pinot Noir to the Russian River Valley. Equally important, the property put the United States on the winemaking map when Chateau Montelena's 1973 Chardonnay from Bacigalupi Vineyard was crowned the champion in what would become known as the *Judgement of Paris*.

Shunning the use of chemicals, Bacigalupi was decades ahead of the sustainability movement. In addition to composting all grape skins to ensure soils remain fertile, the family were pioneers in creating friendly habitats for predatory birds as a vehicle to reduce the use of pesticides. They also refined grape vine training practices to ensure better air circulation and 100% of the water used on the property comes from rainfall stored in the vineyard's reservoirs.

Opulent notes of cherry, ripened strawberry and rose petal, Bacigalupi Vineyard is the archetype of Russian River Valley Pinot Noir.





BARREL PRICE

\$9,500

COMMERCIAL EXAMPLE

Cherry Pie \$60

Foundry \$64

Kagan Cellars \$65

Sojourn Cellars \$48

**ROBERT PARKER 93 POINTS,
WINE ENTHUSIAST 95 POINTS**

AVA

Petaluma Gap, Sonoma County

GROWER / OWNER

Randy Luginbill

SOIL

Rhyolitic

CLONE / ROOTSTOCK

Clone 667 and 777 on
101-14 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

RODGERS CREEK VINEYARD

Rodgers Creek Vineyard is a 297 acre ranch (83.5 acres planted) sitting as a crown jewel on the very eastern edge of the Petaluma Gap. Planted in 2001, the vines have an east-west orientation, allowing the canopy to protect the fruit from steady winds on the hill. The site is about 600 feet above sea level and is so uniquely located that the steep, terraced blocks get plenty of afternoon sun and wind. Constant wind and fog from the east meet temperate weather from the Bay, providing us with later ripening Pinot Noir and Chardonnay. The yields from this mountain site are just around 2.5 tons per acre. Did we mention the view? It's incredible, a clear day reveals 180 degrees views from Napa to San Francisco, Marin and Petaluma.



BARREL PRICE

\$8,500

AVA

Sonoma County

PINOT NOIR

Crafted from hand-selected lots, Winemaker's Reserve Pinot Noir exemplifies the finesse, depth, and site expression that define Sonoma County's most compelling Pinot Noirs. While it does not bear a single vineyard designation, it upholds the same pedigree, precision, and aging potential as our most coveted vineyard-designated bottlings.

Sourced from esteemed vineyards across Sonoma County's most sought-after growing regions, this Pinot Noir captures the interplay of cool coastal influences, diurnal shifts, and well-drained soils. Each barrel is meticulously chosen from exceptional, under-the-radar blocks, favored by our winemakers for their silken texture, layered red fruit, and elegant aromatics.

Offered at a preferred price point, Winemaker's Reserve Pinot Noir delivers unparalleled elegance and value. As with our vineyard-designated offerings, you'll collaborate with our winemaking team to refine tannin integration, aromatic complexity, and oak balance—ensuring a final wine that reflects your personal palate and vision.





BARREL PRICE \$9,400	AVA Sonoma Valley, Sonoma County	VINEYARD MANAGER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Piccolo on 420-A Rootstock
	TRELLIS / TRAINING Quadri-Lateral VSP (Vertical Shoot Positioning)	

VAN LOBO SEL VINEYARD

Right Place, Right Time. While walking the vineyard rows with fourth-generation grape grower Keith Kunde, a conversation led to an exciting discovery—two exceptional acres of Sangiovese thriving in Van Lobo Sel Vineyard near Kenwood in the Sonoma Valley.

This site, with its well-drained soils and optimal exposure, produces small, intensely flavored berries, yielding a Sangiovese of remarkable depth and balance. The wine opens with vibrant berry fruit on the nose, complemented by subtle bramble notes and a touch of freshly cracked black pepper, capturing the varietal’s hallmark brightness and structure.





BARREL PRICE \$7,600	COMMERCIAL EXAMPLE Sinegal Estate \$50 Coup de Foudre \$75	
	AVA Sonoma Valley, Sonoma County	GROWER / OWNER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Clone SB7 & SB22 on 3309 Rootstock
	TRELLIS / TRAINING Quadri-Lateral Cordon, VSP (Vertical Shoot Positioning)	

WILDWOOD VINEYARDS

With a mission of securing exceptional fruit, we keep our eyes trained on outstanding vineyards and our taste buds open to new opportunities. When we heard whispers of hillside Sauvignon Blanc from a storied property with plantings dating back to 1882, we took action.

Wildwood Vineyards climbs between 450 and 2000 feet up the Mayacamas Range above the Sonoma Valley between Glen Ellen and Kenwood. Steeped in tradition and lore, Louis Kunde purchased the vineyard in 1904 and for more than a century, the vines have been tended by five generations of the Kunde family. South facing, the hillside vines cling to volcanic, well-draining, nutrient-depleted soils. The stressful growing conditions result in small yields and wines noted for focused acidity, bright citrus notes and minerality.



BARREL PRICE \$8,500	AVA Moon Mountain, Sonoma County	GROWER / OWNER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Heritage Clone on Riparia Gloire Rootstock
	TRELLIS / TRAINING Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	



WILDWOOD VINEYARDS

With the flourishing interest in white Bordeaux grapes, we embraced the opportunity to augment our offerings with Sémillon. Originally planted in 1882 and tended by the Kunde family since 1904, Wildwood's history with Sémillon is deeply rooted within the winemaking fabric of Sonoma County. While plantings of the grape remain rare in California, it features prominently in Wildwood's history as it received an honorable mention at the Panama Pacific Exposition back in 1915.

To take full advantage the sun, vines are west facing up a gentle hillside at the base of Moon Mountain. Layered and complex on the palate, our inaugural vintage in 2022 quickly sold out.



BARREL PRICE

\$9,400

COMMERCIAL EXAMPLE

 HdV \$85
 Kale Wines \$80 | **WINE SPECTATOR 94 POINTS**
AVA

Los Carneros, Napa Valley

GROWER / OWNER

Christopher Hyde / Larry Hyde

SOIL

Loam & Sandy Clay

CLONE / ROOTSTOCK

877 on 3309 Rootstock

TRELLIS / TRAINING

Cane Pruned, VSP (Vertical Shoot Positioning)

HYDE VINEYARD

Larry Hyde founded and planted the 179-acre vineyard in 1979 after his father, Richard Hyde Sr. helped Larry purchase the property. Larry and his family have since cemented their family name and reputation as premier growers of Syrah, Pinot Noir and Chardonnay in the Carneros AVA. A true family business, Larry's sons Peter and Christopher, grew up on the vineyard they now help to farm and manage. The location is key. Here, the soil and climate are expressed in a balanced ripening season, bringing depth and structure to the palate. Hyde Vineyard Syrah wines are built around dark red fruit aromatics and mouth coating fine tannins.





BARREL PRICE

\$8,500

COMMERCIAL EXAMPLE

Pax \$38
Carpenter \$40
Jolie-Laide \$35
Tank \$32
Zeitgeist \$38

AVA

Russian River Valley, Sonoma County

GROWER / OWNER

Peter Fanucchi

SOIL

Huichica Loam

CLONE / ROOTSTOCK

Heritage clone on
AxR1 Rootstock

TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

FANUCCHI-WOOD ROAD VINEYARD

When it comes to ultra-rare Trousseau Gris, Fanucchi-Wood Road Vineyard is the place. In fact, it may be the only place. As far as grape fiends and fermentation freaks can ascertain, this 125 year-old, dry-farmed site in the Russian River Valley is the only property in the New World where the grape can be found. With something so unique, we wanted in.

Peter Fanucchi personally tends the 10-acre organic block by hand to ensure a focused palate and vibrant aromatics. You can expect floral notes of apricot blossom and night blooming jasmine along with stone fruit character of nectarine and apricot on the palate. You want rare? We've got rare.





BARREL PRICE \$9,500	AVA Sonoma Valley, Sonoma County	GROWER / OWNER Keith Kunde
	SOIL Decomposed Volcanic	CLONE / ROOTSTOCK Heritage Clone on Own Rootstock
	TRELLIS / TRAINING Quadri-Lateral Cordon, VSP (Vertical Shoot Positioning)	

WILDWOOD VINEYARDS

Originally planted in 1882, while Chester Arthur was serving as President, Wildwood Vineyard is rooted in legacy and lore. We're honored to source our Zinfandel from "Grandma's Block," a section of old vines on the sloping benchlands of the Mayacamas featuring unparalleled views across Sonoma Valley.

Being part of the continuing history of this storied property is inspiring, but the ultimate test always boils down to quality. Wildwood hits the jackpot with flavors and structure featuring seemingly endless layers of blackberry, cola and Bing cherry which almost teeter to Bordeaux-like in their complexity.



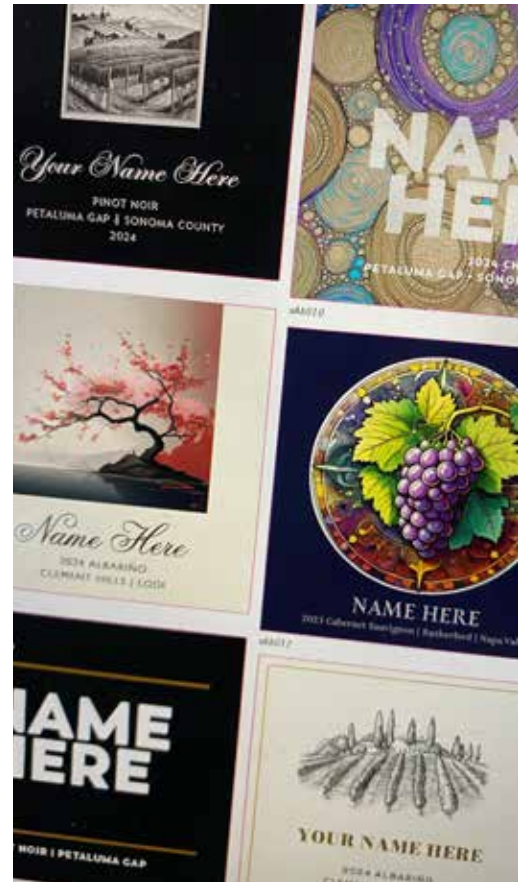


OFFERINGS	PRICE	VINEYARD	AVA
CABERNET SAUVIGNON	\$3,950	A2 Vineyard	Rutherford, Napa Valley
CHARDONNAY	\$2,500	Rogers Creek Vineyard	Petaluma Gap, Sonoma County
PINOT NOIR	\$2,800	Bacigalupi	Russian River Valley, Sonoma County
ZINFANDEL	\$2,675	Wildwood Vineyard	Sonoma Valley, Sonoma County

COMMUNITY WINEMAKING

For those who find a full barrel daunting, Share-a-Barrel offers an immersive journey into the art of winemaking on a smaller scale. By dividing each barrel into four shares, participants receive six cases of ultra-premium Napa Valley wine, crafted under the guidance of The Wine Foundry’s award-winning team.

This program also fosters a sense of community, connecting participants with Napa Valley’s most engaged winemaking circle. If seeking to deepen your wine knowledge with a personalized label through first hand experience, *Share-a-Barrel* makes it possible—without the commitment of a full barrel.





EACH YEAR, THE WINEMAKERS FLEX FERMENTATION MUSCLES AND FOLLOW THEIR ENOLOGICAL PASSION THROUGH A UNIQUE SERIES WE CALL THE PROJECTS.

BARREL PRICE \$7,400	PROPRIETARY WHITE BLEND Stick-in-the-mud traditionalists may balk, but Proprietary Blends are of the now; unique viticultural and enological takes that push boundaries while highlighting the strengths of individual components. For the foundation of our Proprietary White, we draw on the vintage's best white grapes to create a stunning base wine. You'll work directly with our winemakers to further hone the structure and flavor during your blending session.
BARREL PRICE \$10,200	PROPRIETARY RED BLEND Rules are meant to be broken. Each year, the winemakers pilfer from a special selection of barrels to craft the foundation for our Proprietary Red Blend Project. We cast aside tradition to craft the most pleasurable and hedonistic base wine on the planet. With the foundation established, you'll work with the winemakers to shape the aromas, flavors and structure through blending. Remove the shackles of convention and toast to the freedom of flavor.
BARREL PRICE \$5,900	ROSÉ PROJECT The winemakers farm grapes for the traditional Tavelian method of pressing whole clusters to produce Rosé. The results are astounding. By farming Mourvèdre and Tempranillo specifically for the Rosé Project, we can dial in the ideal ripeness level at which to pick for bright aromatics and razor sharp acidity. A \$1000 fee is assessed per barrel for custom Rosé blends of less than 4 barrels due to challenges ensuring cold stabilization.
BARREL PRICE \$10,200	G.S.M. RED BLEND Welcome to Rhôneifornia. Wine geeks from across the globe gravitate toward the layered nuance and sophistication of the red grapes associated with France's Rhône region. Since quietly introducing the project in 2017, the winemakers have repeatedly delivered powerhouse wines built around Syrah, Grenache and Mourvèdre. With the bedrock of GSM in place, you'll collaborate with the winemaking team to take the foundation to new heights through blending.
BARREL PRICE \$10,200	SUPER TUSCAN RED BLEND Inspired by the complexity and depth of Super Tuscans, the winemakers began introducing Bordeaux varietals into Sangiovese with stunning results. The Sangiovese delivers bright berry, hints of briar patch and lively acidity while the Bordeaux varietals bring haunting depth to the palate and structure – a formidable one-two combination. Clients build upon the foundation by having access to Cabernet Sauvignon and other varietals when blending.





CASE PRICE

**\$360/CASE, 10 CASE MINIMUM
(NOT ELIGIBLE FOR VOLUME DISCOUNTS)**

BLANC de BLANCS & BLANC DE NOIRS PROJECTS

Since introducing sparkling wine to the Vineyard Guide in 2013, every vintage has received critical praise and strings of scores in the mid-90s. Our sparkling wines are fermented bone dry using Méthode Champenoise in a classic Brut style – light, crisp and refreshing.

CASE PRICE

**\$288/CASE, 10 CASE MINIMUM
(NOT ELIGIBLE FOR VOLUME DISCOUNTS)**

SPARKLING ROSÉ PROJECT

Bone-dry with a palate as crisp as a December morning, we eschew convention and utilize forced carbonation to produce heaps of bristling bubbles for our Sparkling Rosé Project. The process is significantly less time consuming than Méthode Champenoise and the wines ready for release in mid-March.

CASE PRICE

**PRICING VARIES ACCORDING
TO THE SPECIFIC PROJECT.**

CUSTOM LABEL PROJECT

Each year, our winemaking team crafts ultra-premium bottlings specifically for custom labeling. You can choose to order from an upcoming vintage to reserve your allocation or select finished wines from previous vintages as the quickest pathway to having bottles in hand. A fan favorite of companies, clubs, and organizations from Silicon Valley to Hong Kong, our Custom Label Project helps tell your story with ultra-premium wine.





PAYMENT

Barrel prices include winemaker consultation, our state-of-the-art winemaking process, a final blending session with one of our award-winning winemakers, bottling, packaging materials (bottles, corks, capsules, and printed labels), and as much of your participation in the wine production process as you would like.

The label design fee is an additional charge, but the fee for our standard label design services is waived with the purchase of your first barrel.

Non-standard winemaking processes and premium packaging may be provided for an additional fee, based on availability.

Payment is due in full within 10 days of contract signing to secure fruit source.
After 10 days, allocation cannot be guaranteed.

Please contact makewine@thewinefoundry.com or call 707.637.8821 x7302.





DESIGN & PACKAGING

The process of designing your signature label is incredibly rewarding and exciting. Just as creating wine becomes a personal journey, your unique story becomes the foundation for branding and label design.

Standard professional-grade packaging is included in the price of each barrel.

Full details about packaging selection and the label design process are provided in our *Packaging Guide* after you complete the barrel purchase process.

With the purchase of your first barrel, 5 hours of design time from our award-winning designers is included.

