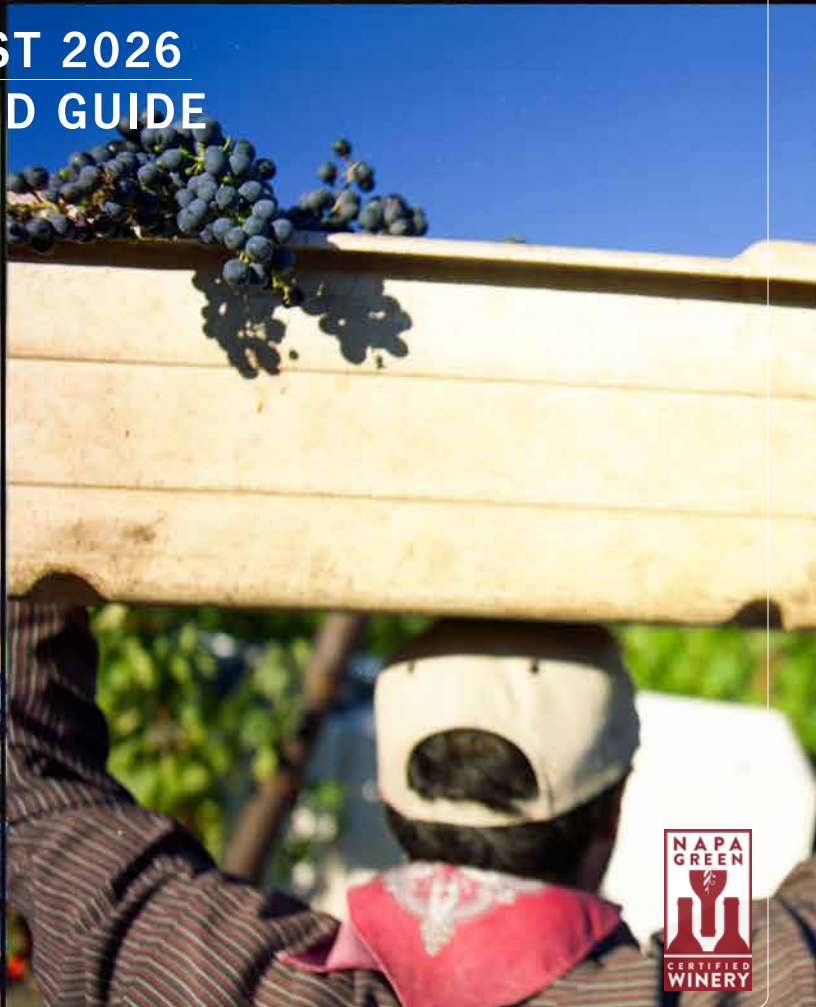




**HARVEST 2026  
VINEYARD GUIDE**





# GREETINGS FROM NAPA

---

Welcome to our 2026 Vineyard Guide.

As bud break marks the vines' awakening from their winter slumber, The Wine Foundry, a Napa Green certified winery, celebrates the beginning of the 2026 growing season and our fifteenth year of winemaking excellence. Each year, we collaborate with wine country's most esteemed growers and vineyard sites to ensure our Vineyard Guide represents the pinnacle of quality. Our selections feature properties led by passionate viticulturists who share our commitment to excellence, working hand-in-hand with our winemaking team to unlock the full potential of every vine. These partnerships result in a portfolio of world-worthy wines, which consistently earn scores in the mid-90s.

In our ongoing pursuit of exceptional fruit, we're excited to welcome three distinguished vineyards to our portfolio, each selected for its outstanding quality and alignment with our winemaking philosophy. These additions, introduced after the release of last year's iteration of the Vineyard Guide, further elevate the breadth of our offerings. Turn to *What's New* for 2026 on *page 4* for a peek at these remarkable properties.

## OUR UNIQUE CUSTOM WINEMAKING PROGRAM

Industry insiders often describe our approach as an incubator for luxury brands. While we operate behind the scenes for several of the most sought-after cult labels, our core mission is to provide individuals, groups, companies, and non-profits unparalleled access to world-class fruit and the opportunity to craft their own high-end wines.

Our clients share a deep passion for wine, one that evolves from appreciation to collection and, for the adventurous few, wine creation. The Wine Foundry makes this dream a reality with a seamless, state-of-the-art program designed for every level of experience.

- **Start from the vine:** Select from our extensive portfolio of vineyards and varietals for the upcoming vintage.
- **Adopt a barrel:** Choose wine already aging in barrel from a prior vintage, a process we affectionately call an "adoption barrel."
- **Share-a-Barrel:** A more manageable opportunity to explore winemaking while still enjoying premium quality and an incredible experience, *Share-a-Barrel* brings together wine enthusiasts in the heart of Napa Valley. With barrels divided into four parts, each participant receives six cases of ultra-premium wine crafted under the expert guidance of our award-winning team.
- **Custom labeled wine:** For those on a short timeline, we offer the ability to create a personalized label for ultra-premium wines already in bottle. In the industry, bottles awaiting a custom label are referred to as "shiners."

Regardless of where you begin, how involved you wish to be, or your level of winemaking expertise, the result will be a world-class wine that stands alongside the best.

As you explore this Vineyard Guide, you'll find commercial wines produced from each featured vineyard, offering insight into the character and potential of these acclaimed sites. If you have any questions or would like to discuss the process further, please reach out to Stuart Ake at [makewine@thewinefoundry.com](mailto:makewine@thewinefoundry.com) or 707.637.8821 x7302.

## PRICING

Per barrel (24 cases / 288 bottles, 750 mL) is listed on each vineyard page. This all-inclusive cost covers fruit, materials, winemaking, blending wine, French oak and steel barrels, labeling, packaging, and bottling, with optional upgrades available.

We look forward to collaborating with returning friends and welcoming new wine enthusiasts into our community.

Cheers,  
Philip Von Burg



# TABLE OF CONTENTS

<b>WHAT'S NEW</b>		<b>4</b>
<b>CUSTOM WINEMAKING</b>		<b>5</b>
<b>ALBARIÑO</b>	Terra Alta Vineyard, Clements Hills, Lodi	<b>6</b>
<b>CABERNET FRANC</b>	Stagecoach Vineyard®, Napa Valley	<b>7</b>
<b>CABERNET SAUVIGNON</b>	A2 Vineyard, Rutherford, Napa Valley	<b>8</b>
	Broken Rock Ranch, Napa Valley	<b>9</b>
	Double Down Vineyard, Spring Mountain District, Napa Valley	<b>10</b>
	Foxtrot Vineyard, Oakville, Napa Valley	<b>11</b>
	Greeg Mountain Ranch, Napa Valley	<b>12</b>
	Moulds Family Vineyard, Oak Knoll District of Napa Valley	<b>13</b>
	P&J Vineyard, Stags Leap, Napa Valley	<b>14</b>
	Sheffield Vineyard, Howell Mountain, Napa Valley	<b>15</b>
	Stagecoach Vineyard®, Napa Valley	<b>16</b>
	Tsiliani Vineyard, Coombsville, Napa Valley	<b>17</b>
	Winemaker's Reserve Cabernet Sauvignon, Napa Valley	<b>18</b>
<b>CHARDONNAY</b>	Durell Vineyard, Sonoma Valley, Sonoma County	<b>19</b>
	Winemaker's Reserve Chardonnay, Sonoma County	<b>20</b>
<b>GEWÜRZTRAMINER</b>	Helluva Vineyard, Anderson Valley, Mendocino County	<b>21</b>
<b>MERLOT</b>	Broken Rock Ranch, Napa Valley	<b>22</b>
<b>MOURVÈDRE</b>	Alder Springs Vineyard, Mendocino County	<b>23</b>
<b>PINOT NOIR</b>	Bacigalupi Vineyard, Russian River Valley Sonoma County	<b>24</b>
	Gap's Crown Vineyard, Petaluma Gap, Sonoma County	<b>25</b>
	Winemaker's Reserve Pinot Noir, Sonoma County	<b>26</b>
<b>SANGIOVESE</b>	Van Lobo Sel Vineyard, Sonoma Valley, Sonoma County	<b>27</b>
<b>SAUVIGNON BLANC</b>	High Fidelity Vineyard, Napa Valley	<b>28</b>
	Morgaen Lee Vineyard, Yountville, Napa Valley	<b>29</b>
<b>SÉMILLON</b>	High Fidelity Vineyard, Napa Valley	<b>30</b>
<b>SYRAH</b>	Hyde Vineyard, Los Carneros, Napa Valley	<b>31</b>
<b>TROUSSEAU GRIS</b>	Fanucchi-Wood Road Vineyard, Russian River Valley, Sonoma County	<b>32</b>
<b>VIOGNIER</b>	Catie's Corner Vineyard, Russian River Valley, Sonoma County	<b>33</b>
<b>ZINFANDEL</b>	Wildwood Vineyards, Sonoma Valley, Sonoma County	<b>34</b>
<b>SHARE-A-BARREL</b>	A Community Winemaking Adventure	<b>35</b>
<b>THE PROJECTS</b>	Proprietary White Blend	<b>36</b>
	Proprietary Red Blend	
	Rosé Project	
	G.S.M. Red Blend	
	Super Tuscan Red Blend	
	Blanc de Blancs & Blanc de Noirs	<b>37</b>
	Sparkling Rosé Project	
	Custom Label Project	
<b>PAYMENT</b>	Timeline	<b>38</b>
<b>DESIGN</b>	Packaging Design & Timeline	<b>39</b>





## WHAT'S NEW IN 2026

---

### CABERNET SAUVIGNON | SHEFFIELD VINEYARD

We've got Howell Mountain! Perched high above the valley floor, Sheffield Vineyard brings the power, structure and mountain swagger that draws Cabernet lovers to Howell Mountain. Defined by chiseled chin intensity, these vines unleash wines with inky black fruit, sturdy tannins and remarkable depth. For those seeking a Cabernet Sauvignon with commanding presence and age-worthy pedigree, Sheffield Vineyard delivers the goods. *See page 15.*

### PINOT NOIR | GAP'S CROWN VINEYARD

Game changer. Few vineyards have done more to define modern Sonoma Pinot Noir than Gap's Crown. Perched in the wind-carved Petaluma Gap, this benchmark site helped usher in the AVA and sent Pinot Noir prices climbing like satellites leaving orbit. Fog, marine winds and a long, cool growing season shape wines of remarkable tension, complexity and balance. The resulting Pinot Noirs are layered and expressive, with vibrant red fruit and savory nuance. *See page 25.*

### VIOGNIER | CATIE'S CORNER VINEYARD

It's back! We sourced from Catie's Corner for years, so we're especially happy to welcome this Russian River Valley Viognier back into the fold. Long admired for producing Viognier of aromatic lift and textural grace, this Russian River Valley site benefits from a steady rhythm of fog-cooled mornings and sun-warmed afternoons that helps build flavor while preserving freshness. The wines shine with lifted florals, lush stone fruit and a sleek, vibrant texture that reminds us exactly why we missed it. *See page 33.*

### CORK CHOICE

Innovation. The Wine Foundry is always looking ahead. Our winemaking community now has the option to choose micro-agglomerated corks in place of traditional natural cork. Crafted entirely from cork material, the new approach to closures offers Swiss-watch consistency while preserving the familiar ritual and romance we cherish when opening bottles. They help ensure the wine evolves as intended in bottle, with a strong focus on freshness, purity and protecting the wine's character, while offering peace of mind against cork taint. It is one more example of how we continue to blend innovation with craftsmanship, right down to the closure.





# CUSTOM WINEMAKING

---

We follow classical winemaking methods that span 4 to 24 months from harvest to bottle. You may enter at any step of the process. Some start at the very beginning with the upcoming vintage; others prefer to “adopt” wine already in barrel; or you may focus on designing a label for finished wines already in bottle.

## CHOOSE A VINEYARD

Browse through each of the vineyards in our Guide. Each property has unique character traits, so when possible, try commercial wines made from vineyards that interest you. If you prefer, talk to us about the style of wine you enjoy, and we’ll help choose the property best suited to your goals.

## CREATE A PLAN

Every wine begins with a series of decisions that shape the aromas, flavors, and structures in your bottle. You will consult directly with our winemaking team about the style of wine you prefer, and we will create a plan to achieve your goals. We will guide you through every step of the process, from vineyard and varietal selection down to the details of corks and capsules.

## FOLLOW THE VINEYARD

Throughout the growing season, we’ll offer insights on the vintage and follow development of the fruit on vine. As harvest nears, we’ll begin sharing our estimates for the window of time when your grapes will likely be ready for harvest. Due to Mother Nature’s notorious tendency to play with weather, we cannot predict the exact date we’ll harvest, but we monitor each property closely to ensure optimum flavor development on the day we make the pick.

## VISIT THE WINERY

After the grapes are harvested, you are welcome to join us at the winery for sorting, crushing, pressing and punching down your wine. If you can’t be here in person, our winemaking staff will always handle every step of the process.

## DESIGN YOUR PACKAGING

Upon purchasing your custom barrel of wine, you’ll receive a Packaging Guide that explains the design process and packaging choices. The Packaging Guide will help you work with our design team to select the bottle, cork and capsule, and create a unique label specifically for your wine. When creating your first label, you receive up to five hours with our professional design team.

## BLEND YOUR WINE

We specially craft additional wine each year for the purpose of bringing added depth and complexity to your final blend. As we near bottling, you will have an opportunity to work with a winemaker to fine-tune the aromatics, texture, and balance of your wine through a blending session. Most clients consider this a highlight of the experience, playing with slight variations to dial in the finishing touches and complete a truly unique signature wine.

For more information about the process and details on all of our vineyards, please contact our team by emailing [makewine@thewinefoundry.com](mailto:makewine@thewinefoundry.com) or call 707.637.8821 x7302.



<b>BARREL PRICE</b> \$6,600	<b>AVA</b> Clements Hills Lodi	<b>VINEYARD MANAGER</b> Markus & Liz Bokisch
	<b>SOIL</b> Redding, Cometa & Volcanic Clasts	<b>CLONE / ROOTSTOCK</b> Clone Rias Baixas massal selection on 5B Rootstock
	<b>TRELLIS / TRAINING</b> Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	



## TERRA ALTA VINEYARD

When it comes to Spanish grapes in the New World, nearly all plantings come through the hands of Markus and Liz Bokisch. Driven by a love for vibrant, crisp white wines, we searched extensively to find a worthy Albariño. We found our home at Markus's and Liz's organically farmed block at Terra Alta Vineyard amidst the rolling topography of the Clements Hills AVA.

The growing region is bisected by the Mokelumne River which courses down from the peaks of the Sierra Nevada Mountain range. Where flatter sections within Lodi can be subject to relentless heat, Clements Hills experiences wide daily diurnal shifts. These changes, warm days and cool nights, help Albariño retain crisp natural acidity.

Vines are planted in a combination of ancient Redding and Cometa soils and volcanic clasts. These well-draining soils date back 250,000 years. With the soils depleted of nutrients, vines are stressed just enough to produce small, flavor-dense berries.





# CABERNET FRANC

### BARREL PRICE

\$14,100

VINEYARD DESIGNATION \$750

SUBJECT TO APPROVAL FROM GROWER



### COMMERCIAL EXAMPLE

Foundry \$110 | ANTHONY DIAS BLUE 95 POINTS  
 Krupp Brothers \$150 | CELLAR TRACKER 100 POINTS  
 Oleandri Wines \$120 | WINE ENTHUSIAST 93 POINTS  
 Paul Hobbs \$175 | WINE ENTHUSIAST 97 POINTS  
 PV365 \$108 | DOUBLE GOLD

### AVA

Napa Valley

### VINEYARD MANAGER

Brodie McCarthy

### SOIL

Hambright & Guenoc Series

### CLONE / ROOTSTOCK

Clone 332 on 110R & 5BB Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## STAGECOACH VINEYARD®

With a bandit, a water witch and the removal of 1 billion tons of rock, the story of Stagecoach Vineyard® sounds borrowed from mythology. No less dramatic than the herculean efforts to cultivate terrain once considered unplantable, the astonishing quality of fruit from this awe-inspiring property completes the legend. The vines sit between 900 and 1700 feet elevation. The site is planted to a wide range of varieties and rootstocks and features several distinct microclimates.

Our Cabernet Franc is from the most sought-after section – Block E1. This stretch of low yielding vines delivers generous aromatics of red fruit and soft berry, which gradually give way to refined minerality and light herbaceous notes.





### BARREL PRICE

\$14,600.00

### COMMERCIAL EXAMPLE

Alpha Omega Winery \$194 | **JAMES SUCKLING 97 POINTS,**  
**ROBERT PARKER'S WINE ADVOCATE 95 POINTS**

B Cellars \$240 | **WINE ENTHUSIAST 96 POINTS**

Schrader Cellars \$419 | **JEB DUNNUCK 98 POINTS,**  
**ROBERT PARKER'S WINE ADVOCATE 97 POINTS**



### AVA

Rutherford, Napa Valley

### VINEYARD MANAGER

Mauricio Soto

### SOIL

Gravelly Loam,  
Perkins & Boomer

### CLONE / ROOTSTOCK

Clone 337 on 101-14 Rootstock  
& Clone 47.1 on 039-16 Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## A2 VINEYARD

One of the most historic and coveted properties in the world – A2 Vineyard, as we denote it, was originally owned and planted by Thomas Rutherford in 1895. Georges de Latour, founder of Beaulieu, purchased the site in 1928 and it became the home to BV’s Rutherford Cabernets made by elite winemaker, Andre Tchelistcheff, throughout the ‘60’s and ‘70’s. The site was then purchased by Beckstoffer Vineyards in 1988. Thus, A2 stands for André and Andy, the two men pivotal to the founding and continuation of this preeminent property. Vineyard manager, Mauricio Soto, and team have replanted using modern clones, trellising, and spacing to yield optimum quality. Wines from this site consistently score in the high 90s.

Opulent, rich and full-bodied with black currant, cedar, cassis, black-licorice and cherry complimented by earthy flavors associated with Rutherford Dust.





### BARREL PRICE

\$14,500

### COMMERCIAL EXAMPLE

Foundry \$115 | ANTHONY DIAS BLUE 95 POINTS,  
JAMES SUCKLING 92 POINTS

Oestermann Family Wines \$90  
Oleandri Wines \$90 | THE TASTING PANEL 96 POINTS

Prime Solum \$190  
Prothro Family Wines \$84 | DOUBLE GOLD BEST IN CLASS

### AVA

Napa Valley

### GROWER / OWNER

Bill Hill

### SOIL

Volcanic & Granite Sub Soil

### CLONE / ROOTSTOCK

Clone 337 on Riparia  
Gloire Rootstock

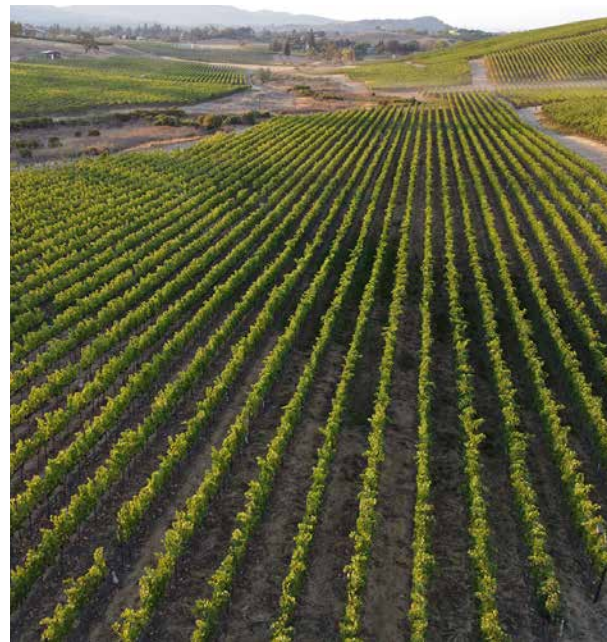
### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## BROKEN ROCK RANCH

Napa legend, Bill Hill, pioneered modern viticulture in Napa Valley by introducing high density plantings and developing rootstock and grape clone combinations that became textbook practices throughout the region. Not one to rest on laurels, his vineyard revolution remains in full swing at Broken Rock Ranch, where Bill runs continuous trials in search of grape perfection. Wines from Bill Hill’s properties, including Broken Rock, consistently appear in the WS annual Top 100.

The storied Broken Rock Ranch lies just off Silverado Trail. Western exposure on the slope offers plenty of ripening afternoon sun, thus delivering the best of both worlds - brawny hillside muscle balanced by rich valley floor flavors of black of red fruit across the nose and palate. The Wine Foundry began sourcing from Broken Rock starting with our first vintage, and we proudly offer this client favorite year after year.





### BARREL PRICE

\$14,800

### COMMERCIAL EXAMPLE

Smith-Madrone | WINE ENTHUSIAST 97 POINTS



### AVA

Spring Mountain District, Napa Valley

### VINEYARD MANAGER

Stu Smith

### SOIL

Aiken Stoney Clay, Volcanic Loam & Sandstone

### CLONE / ROOTSTOCK

Clone 7 on 1103 Paulson Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## DOUBLE DOWN VINEYARD

Winemaking pioneers, Stu and Charles Smith, have seen quite a bit since purchasing 200 acres on Spring Mountain in 1971. When they launched, there were thirty wineries in Napa Valley. There are now more 450. Stu and Charles were catalysts in the formation of the Spring Mountain AVA and one of the original New World advocates for the technique of dry farming. Vines at Double Down must work extra hard in that they receive no watering outside of what Mother Nature provides during the rainy season. This stress on the vines results in miniscule berries with exceptionally thick, flavor-filled skins.





### BARREL PRICE

\$13,400

### COMMERCIAL EXAMPLE

Frank Fredericks Estate \$300  
Bankfield Wines \$225

### AVA

Oakville, Napa Valley

### GROWER / OWNER

Mark Whiting

### SOIL

Sandy Loam & Gravelly Alluvium

### CLONE / ROOTSTOCK

Clone 4 on 3309 Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## FOXTROT VINEYARD

The Wine Foundry proudly holds exclusive access to fruit from Mark Whiting’s sustainably farmed gem, nestled off the Oakville Crossroad behind Swanson and Groth.

The Oakville AVA’s mid-valley location enjoys brisk air flow delivered by morning fog, which peels off to reveal ripening afternoon sun. This cycle yields highly concentrated and hedonistic interpretations of the grape.

Bold, dramatic and oozing with confidence, Foxtrot Vineyard delivers quintessential Oakville Cabernet Sauvignon with a robust palate assembled around a hearty core of cherry, black fruit and spice.





**BARREL PRICE**

\$15,600

**COMMERCIAL EXAMPLE**

Melka \$125  
Foundry \$115  
Bankfield Wines \$225

**AVA**

Napa Valley

**GROWER / OWNER**

John Hinshaw

**SOIL**

Hambright & Guenoc Volcanic Series

**CLONE / ROOTSTOCK**

Clone 8 on 1103P Rootstock

**TRELLIS / TRAINING**

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## GREGG MOUNTAIN RANCH

Perched 1,200 feet above Lake Hennessey on the savage slopes of Hennessey Ridge, Gregg Mountain Ranch is not a vineyard for the faint of heart. The terrain is steep, rugged and unforgiving, with mountain lion, boar and bear all part of the neighborhood. Farming this site means climbing nearly straight up and earning every cluster along the way. Planted to Clone 8 on 1103P, the vineyard produces just two tons per acre in the best vintages. What comes off the mountain is Cabernet Sauvignon with serious intent: dense fruit, formidable structure and bold tannins that speak clearly of this dramatic site.





**BARREL PRICE**

\$14,800

**COMMERCIAL EXAMPLE**

Dakota Shy \$255  
Roy Piper Wines \$180

**AVA**

Oak Knoll District of  
Napa Valley, Napa Valley

**GROWER / OWNER**

Betsy Moulds  
Vineyard Manager: Roberto Juarez

**SOIL**

Fagen Loam with  
Volcanic Elements

**CLONE / ROOTSTOCK**

Clone 169 on 1616c Rootstock

**TRELLIS / TRAINING**

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



## MOULDS FAMILY VINEYARD

Something special has come to fruition on the western benchlands of the Oak Knoll District. Just over twenty years ago, Betsy and Steve Moulds planted 11 acres of Cabernet Sauvignon on the gently sloping hillsides at the foot of Mt. Veeder. Accolades quickly followed, culminating with the *Napa Valley Grape Growers of the Year* in 2018. Precision viticulture and sustainable farming guide every decision. Each cane on every vine will have a specific number of leaves to maximize airflow and photosynthesis. The family’s commitment to quality extends beyond the vineyard in leading a number of philanthropic and education efforts including the Napa Valley’s Farmworker Foundation, which has raised millions of dollars in support of professional development opportunities for 21,000 vineyard workers.

Wines from MFV display a gorgeous nose and palate built upon floral and berry notes driven by a combination of fresh violets, expressive blackberry and graphite.





### BARREL PRICE

\$14,800.00

### COMMERCIAL EXAMPLE

Hall Vineyard \$225 | JEB DUNNUCK 96 POINTS,  
 ROBERT PARKER'S WINE ADVOCATE 95 POINTS  
 Cardinale Vineyard \$345 | JEB DUNNUCK 98 POINTS,  
 ROBERT PARKER'S WINE ADVOCATE 98 POINTS,  
 WINE ENTHUSIAST 98 POINTS

### AVA

Stags Leap, Napa Valley

### VINEYARD MANAGER

Gustavo Brambila

### SOIL

Kidd Loam,  
Perkins Gravelly Loam

### CLONE / ROOTSTOCK

Unknown Clone on St. George Rootstock

### TRELLIS / TRAINING

Y Trellis with Cane Pruning

## P&J VINEYARD

In the heart of P&J lies a story that spans several generations in Napa Valley, a tale woven with love, shared dreams, and a deep-rooted connection to the land. Established in 1980, P&J Vineyard encompasses 10 acres of Cabernet Sauvignon in the world-renowned Stags Leap District. The meticulous approach to viticulture is guided by the philosophy that great wines begin in the vineyard. The results speak for themselves as our blocks, which stand on eastern facing slopes overlooking Silverado Trail, have typically been reserved for two, point-busting Napa Valley benchmarks.





<b>BARREL PRICE</b> \$14,800	<b>AVA</b> Howell Mountain, Napa Valley	<b>VINEYARD MANAGER</b> Juan Martin
	<b>SOIL</b> Volcanic Forward series, Aiken & Kidd rhyolitic tuff	<b>CLONE / ROOTSTOCK</b> Clones 337 & 15 on 3309 Rootstock
<b>TRELLIS / TRAINING</b> Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		



## SHEFFIELD VINEYARD

Tucked onto the steep slopes of Howell Mountain AVA, Sheffield Vineyard captures the mountain's unmistakable character. These hand-tended vines are rooted on a rugged hillside above the fog line, where the fruit benefits from long, even ripening. The profile is textbook Howell Mountain, framed by dense fruit intensity and muscular structure.

Well-draining volcanic soils and daunting terrain naturally keep yields modest, concentrating flavor and building firm tannic backbone. The resulting wines offer deep color, dark mountain fruit, notes of cassis, blackberry and a layer of minerality that gives Howell Mountain Cabernet Sauvignon the formidable combination of depth and precision.





### BARREL PRICE

\$14,500

VINEYARD DESIGNATION \$750

SUBJECT TO APPROVAL FROM GROWER

### COMMERCIAL EXAMPLE

Dajuco Vineyard \$110

Foundry \$115

Krupp Brothers \$150

Oestermann Family Wines \$105

### AVA

Napa Valley

### VINEYARD MANAGER

Brodie McCarthy

### SOIL

Hambright & Guenoc Series  
from Weathered Volcanic

### CLONE / ROOTSTOCK

Clone 337 on 101-14 Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



## STAGECOACH VINEYARD®

Among the most acclaimed vineyards from which we source, Stagecoach Vineyard® climbs between 900 and 1700 feet up in elevation. The site is planted to a wide range of varieties and rootstocks and features several distinct microclimates. We source our Cabernet Sauvignon from a small, steep block near the top of the site. This section is lower-yielding than most of the vineyard. Stagecoach Vineyard® is rich in story, rock and perennial high scoring wines.

Slower ripening is typical in this area, resulting in haunting, dense, black fruit characters supported by sturdy mountain tannins.





<b>BARREL PRICE</b> \$12,900	<b>AVA</b> Coombsville, Napa Valley	<b>OWNER</b> George Papanicolaou
	<b>SOIL</b> Volcanic ash, alluvial deposits & Coombs gravel	<b>GROWER</b> Mario Bazan
	<b>TRELLIS / TRAINING</b> Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	<b>CLONE / ROOTSTOCK</b> Clone 337 on 110R Rootstock



## TSILIANI VINEYARD

Cloaked behind a canopy of trees that shield it from the road, Tsiliani Vineyard rests quietly within Napa’s Coombsville district, a Cabernet Sauvignon treasure hiding in plain sight. George and Lena Papanicolaou, originally from the Ionian island of Zakynthos, descend from generations of grape growers. For more than fifty years, they’ve shared their family’s deep viticultural heritage and knowledge with growers across Napa Valley.

In 2011, they acquired a small parcel along the slopes of Mount George, naming it Tsiliani in honor of George’s mother. Here, Coombsville’s volcanic soils and lingering morning fogs conspire to extend the growing season, allowing fruit to ripen slowly and evenly. Vines dig deep through fractured rock, yielding modest clusters that deliver inky dark fruit, supple texture and pillow-soft tannins. Precision farming and generational knowledge guide every decision, producing fruit long prized by an award-winning Cabernet producer at The Wine Foundry.



BARREL PRICE

\$10,500

AVA

Napa Valley

# CABERNET SAUVIGNON

Crafted from hand-selected lots, Winemaker's Reserve Cabernet Sauvignon represents the pinnacle of our winemakers' expertise and insider access. While it doesn't bear a single vineyard designation, it upholds the same pedigree, integrity, and potential as our most sought-after vineyard-designated wines.

Sourced from top-tier vineyards across Napa Valley, spanning diverse elevations and microclimates, these barrels come from under-the-radar blocks and winemaker-favorite blends. The result is a wine of exceptional depth, balance, and character, offering a rare opportunity for those who seek substance over title.

Offered at a preferred price point, Winemaker's Reserve barrels are an invitation to exceptional value and quality. As with our vineyard-designated offerings, you'll collaborate with our winemakers to fine-tune structure, aromatics, and flavor during blending trials, ensuring a final Cabernet Sauvignon that reflects your personal vision and taste.





### BARREL PRICE

\$10,200

### COMMERCIAL EXAMPLE

Kistler \$160.00 | **JAMES SUCKLING 97 POINTS**  
Three Sticks \$70.00 | **WINE ENTHUSIAST 95 POINTS**

### AVA

Sonoma Valley, Sonoma County

### GROWER / OWNER

Rob Harris

### SOIL

Rocky Basalt & Volcanic Gouling

### CLONE / ROOTSTOCK

Rued and Mt. Eden  
on 101-14 Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



## DURELL VINEYARD

Each year brings welcome additions to the Vineyard Guide. When talking Chardonnay, Durell Vineyard takes pride of place within these pages. With footprints across the Sonoma Coast, Sonoma Valley and Los Carneros, these acres have defined New World Chardonnay for 45 years. Our highly prized block features the formidable tag team of Mt. Eden and Rued clones. Mt. Eden delivers intensely concentrated tree fruit and citrus characters while the Rued clone serves up dizzying aromatics. The vines are stationed within a particularly chilly section in the Sonoma Coast, ensuring a nervy energetic acid profile and mineral notes which bring balance to the opulent apricot blossom, candied orange peel and ripened peach.



**BARREL PRICE**

\$7,500

**AVA**

Sonoma County

# CHARDONNAY

Crafted from hand-selected lots, Winemaker's Reserve Chardonnay showcases the expertise and discerning palates of our winemaking team. While it doesn't carry a single vineyard designation, it upholds the same pedigree, precision, and aging potential as our most sought-after vineyard-designated Chardonnays.

Sourced from top-tier vineyards across Sonoma County, this wine reflects the region's diverse terroirs, from the cool, wind-swept sites of the Petaluma Gap to the well-drained benchlands of Russian River Valley. Each barrel is curated from exceptional yet under-the-radar blocks, favored by our winemakers for their complexity, minerality, and structure.

Offered at a preferred price point, Winemaker's Reserve delivers exceptional value without compromise. As with our vineyard-designated bottlings, you'll collaborate with our winemakers to refine texture, aromatics, and oak integration during blending trials, ensuring a final wine that reflects your personal palate and vision.





**BARREL PRICE**

\$6,800

**COMMERCIAL EXAMPLE**

Anarchist Wine Co. | **DOUBLE GOLD**

**AVA**

Anderson Valley, Mendocino County

**GROWER / OWNER**

Dennis Hall

**SOIL**

Casabonne, Wohly & Coal Loam

**CLONE / ROOTSTOCK**

Clone 456 on St. George Rootstock

**TRELLIS / TRAINING**

Guyot Simple

## HELLUVA VINEYARD

Anderson Valley’s fog-shrouded landscapes surround inviting hamlets of hippies, hipsters and hobbits noted for growing some of the most flavor-packed cool climate varietals on the globe. Bone chilling mornings give way to brief blasts of ripening afternoon sun, which soon relent behind another wave of fog. This daily tug of war creates the perfect weather partner to unleash exhilarating interpretations of Gewürztraminer with dancing acidity and lush aromas.

Helluva Vineyard delivers a crisp and focused palate revolving around a head-spinning combination of lychee and explosive floral characters of honeysuckle and night blooming jasmine.



<b>BARREL PRICE</b> \$11,300	<b>COMMERCIAL EXAMPLE</b> Darjean Jones \$60 Foundry, The Crucible \$68 Yao Ming Family Reserve   <b>ROBERT PARKER 95 POINTS,          WINE ENTHUSIAST 98 POINTS</b>	
	<b>AVA</b> Napa Valley	<b>GROWER / OWNER</b> Bill Hill
	<b>SOIL</b> Volcanic & Granite Sub Soil	<b>CLONE / ROOTSTOCK</b> Clone 181 on 101-14 Rootstock
<b>TRELLIS / TRAINING</b> Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		

## BROKEN ROCK RANCH

One of our favorite places in the Valley, Broken Rock climbs up the base of the Vaca Range, just off Silverado Trail. As with our Cabernet Sauvignon at the property, western exposure on the slope provides plenty of ripening afternoon sun. The elevation and plentiful sunshine combine to deliver a formidable one-two punch of brawny hillside structure and rich valley floor flavor. Elite vineyard designer & operator, Bill Hill, owns Broken Rock. The fields he has developed are consistently found in the WSTop 100.

In the aftermath of a Hollywood film, Merlot was unfairly depicted as being too soft. If only the writer and producers had experienced the Merlot from Broken Rock Ranch. In the cellar, we often joke that the most powerful Cabernet Sauvignon in Napa is Merlot from Broken Rock.





**BARREL PRICE**

\$9,200

*VINEYARD DESIGNATION \$500*

*SUBJECT TO APPROVAL FROM GROWER*



**COMMERCIAL EXAMPLE**

Pax \$65 | JAMES SUCKLING 93 POINTS

**AVA**

Mendocino County

**GROWER / OWNER**

Stuart Bewley

**SOIL**

Decomposing Sandstone & Gravelly Loam

**CLONE / ROOTSTOCK**

Alban Clone on 420A Rootstock

**TRELLIS / TRAINING**

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## ALDER SPRINGS VINEYARD

Alder Springs Vineyard basks in the glow of accolades, awards and lofty scores from a who’s who of cult producers. While the famously cool evenings at Alder Springs capture vibrant acidity and make for one of the longest growing seasons in the state, toasty daytime temperatures ensure plenty of ripened complexity, even at lower Brix levels.

Stuart Bewley did not take an easy path when creating Alder Springs Vineyard. With 25 different grape varieties steeply terraced into the hillsides at breathless grades of 25%, the terroir is wild, rugged and remotely situated between the dramatic Mendocino coastline and strands of jaw-dropping old growth redwood trees. With a remote and isolated location, Stu tapped into something special. The combination of coastal influence, elevation, well-draining soils, steep slopes, and meticulous farming deliver wines of exceptional complexity and nuance.





### BARREL PRICE

\$10,000

### COMMERCIAL EXAMPLE

Gary Farrell \$75 | WINE ENTHUSIAST 94 POINTS

### AVA

Russian River Valley,  
Sonoma County

### VINEYARD OWNERS & MANAGER

Pam & John Bacigalupi

### SOIL

Goldridge, Rocky Loam,  
Cross-Bedded Quartzose Sand

### CLONE / ROOTSTOCK

Pommard & Wente on 104-14  
Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



## BACIGALUPI VINEYARD

It's impossible to overstate the importance of Bacigalupi Vineyard. By planting six acres in 1964, Charles Bacigalupi shaped the future of winemaking in California by being the first to introduce Pinot Noir to the Russian River Valley. Equally important, the property put the United States on the winemaking map when Chateau Montelena's 1973 Chardonnay from Bacigalupi Vineyard was crowned the champion in what would become known as the *Judgement of Paris*.

Shunning the use of chemicals, Bacigalupi was decades ahead of the sustainability movement. In addition to composting all grape skins to ensure soils remain fertile, the family were pioneers in creating friendly habitats for predatory birds as a vehicle to reduce the use of pesticides. They also refined grape vine training practices to ensure better air circulation and 100% of the water used on the property comes from rainfall stored in the vineyard's reservoirs.

Opulent notes of cherry, ripened strawberry and rose petal, Bacigalupi Vineyard is the archetype of Russian River Valley Pinot Noir.





### BARREL PRICE

\$9,500

### COMMERCIAL EXAMPLE

Kosta Brown \$150 | **JAMES SUCKLING 97 POINTS**

**JEB DUNNUCK 97 POINTS**

WALT \$90 | **WINE ENTHUSIAST 94 POINTS**

Sojourn Cellars \$48 | **WINE ENTHUSIAST 95 POINTS**

Three Sticks \$75 | **WINE ENTHUSIAST 97 POINTS**

### AVA

Petaluma Gap, Sonoma County

### GROWER / OWNER

Rob Harris / Bill Price

### SOIL

Goulding Clay Loam,  
Goulding-Toomes Complex

### CLONE / ROOTSTOCK

Clone 667 & Pommard  
on 110R Rootstock

### TRELLIS / TRAINING

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



## GAP'S CROWN VINEYARD

Perched along the wind-scraped ridgeline of the Sonoma Coast's Petaluma Gap AVA, Gap's Crown remains one of the New World's most coveted Pinot Noir sites. Here, relentless afternoon winds and cool marine inflows slow ripening to a crawl, concentrating flavor while locking in the site's signature tension and power. The vineyard's fractured volcanic soils and varied elevations yield small, thick-skinned berries that translate to Pinot Noir of remarkable focus: dark cherry and pomegranate layered with mineral edge, vibrant acidity and a backbone of fine, persistent tannic structure. Gap's Crown consistently delivers wines of precision, energy and depth—an elite expression of the Petaluma Gap's windswept terroir.



BARREL PRICE

\$8,500

AVA

Sonoma County

## PINOT NOIR

Crafted from hand-selected lots, Winemaker's Reserve Pinot Noir exemplifies the finesse, depth, and site expression that define Sonoma County's most compelling Pinot Noirs. While it does not bear a single vineyard designation, it upholds the same pedigree, precision, and aging potential as our most coveted vineyard-designated bottlings.

Sourced from esteemed vineyards across Sonoma County's most sought-after growing regions, this Pinot Noir captures the interplay of cool coastal influences, diurnal shifts, and well-drained soils. Each barrel is meticulously chosen from exceptional, under-the-radar blocks, favored by our winemakers for their silken texture, layered red fruit, and elegant aromatics.

Offered at a preferred price point, Winemaker's Reserve Pinot Noir delivers unparalleled elegance and value. As with our vineyard-designated offerings, you'll collaborate with our winemaking team to refine tannin integration, aromatic complexity, and oak balance, ensuring a final wine that reflects your personal palate and vision.





<b>BARREL PRICE</b> \$9,400	<b>AVA</b> Sonoma Valley, Sonoma County	<b>VINEYARD MANAGER</b> Keith Kunde
	<b>SOIL</b> Decomposed Volcanic	<b>CLONE / ROOTSTOCK</b> Piccolo on 420-A Rootstock
	<b>TRELLIS / TRAINING</b> Quadri-Lateral VSP (Vertical Shoot Positioning)	



## VAN LOBO SEL VINEYARD

Right Place, Right Time. While walking the vineyard rows with fourth-generation grape grower Keith Kunde, a conversation led to an exciting discovery, two exceptional acres of Sangiovese thriving in Van Lobo Sel Vineyard near Kenwood in the Sonoma Valley.

This site, with its well-drained soils and optimal exposure, produces small, intensely flavored berries, yielding a Sangiovese of remarkable depth and balance. The wine opens with vibrant berry fruit on the nose, complemented by subtle bramble notes and a touch of freshly cracked black pepper, capturing the varietal's hallmark brightness and structure.





<b>BARREL PRICE</b> \$7,600	<b>AVA</b> Los Carneros, Napa Valley	<b>GROWER / OWNER</b> Eric Gallegos
	<b>SOIL</b> Haire Clay & Clear Lake Alluvial Loam	<b>CLONE / ROOTSTOCK</b> Clone 28 on 1103 Rootstock
	<b>TRELLIS / TRAINING</b> Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)	



## HIGH FIDELITY VINEYARD

Cliff Lede once dreamed of planting vines in the French countryside, but Napa Valley’s allure, and a collaboration with luminary Michel Rolland, anchored his passion closer to home. His High Fidelity Vineyard in Napa’s Los Carneros district, spans rolling western hills and sun-soaked eastern flats that drift toward the Bay. Hard pan clays make it tough for the roots of Sauvignon Blanc vines to dig deep. As a result of the tough growing conditions, thick-skinned berries translate to layered, expressive interpretations of the grape. While many Sauvignon Blancs emphasize crisp citrus tones, High Fidelity’s fruit reveals a deeper register, guava, passion fruit and tropical florals wrapped in a supple texture. Sustained by cool maritime winds and guided by vineyard manager Eric Gallegos’ sustainable stewardship, High Fidelity lives up to its name, a pitch-perfect reflection of site, care and craft.





### BARREL PRICE

\$8,600

### COMMERCIAL EXAMPLE

Bright Angel \$60  
B/Y Cellars \$42  
PV 365 \$55

### AVA

Yountville, Napa Valley

### GROWER / OWNER

Jim Del Bondio

### SOIL

Yolo & Cole Loams

### CLONE / ROOTSTOCK

Clone 14 on 3309 &  
St. George Rootstock

### TRELLIS / TRAINING

Quadrilateral Cordon, VSP (Vertical Shoot Positioning)



## MORGAEN LEE VINEYARD

Nestled across the valley floor, Morgaen Lee thrives from a daily ritual of crisp mornings that bow to sunbathed afternoons. The pattern delivers explosive flavor and eye-popping acidity at this organically farmed site. Planted to Clone 14 on well-drained Yolo and Cole loams, this satiny, mineral driven Sauvignon Blanc is reminiscent of New Zealand interpretations. The translation in bottle yields citrus flavors and mineral essence layered with light tropical and honeydew melon on the nose and palate.

Named for the daughter of owner, Andrew Hoxsey, Morgaen Lee Vineyard upholds a 120-year-old family tradition of sustainable farming in Yountville. We are honored to collaborate with the fifth generation of the Hoxey family to produce one of Napa Valley’s most distinctive Sauvignon Blancs.



<b>BARREL PRICE</b> \$7,600	<b>COMMERCIAL EXAMPLE</b> Cliff Lede Marla \$135	
	<b>AVA</b> Los Carneros, Napa Valley	<b>GROWER / OWNER</b> Eric Gallegos
	<b>SOIL</b> Haire Clay & Clear Lake Alluvial Loam	<b>CLONE / ROOTSTOCK</b> Clone 28 on 1103 Rootstock
<b>TRELLIS / TRAINING</b> Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)		

## HIGH FIDELITY VINEYARD

Something noteworthy is unfolding in the southern reaches of Napa Valley at Cliff Lede’s High Fidelity Vineyard, where chilly morning fogs from San Pablo Bay temper the warmth of Los Carneros afternoons. Under the stewardship of Director of Vineyard Operations, Eric Gallegos, part of a multigenerational Napa farming family which manages hundreds of acres across the valley, meticulous viticultural practices and deep respect for the land define every decision. Shallow clay-loam soils challenge the vines at this 87-acre site, yielding concentrated citrus and melon notes supported by naturally vibrant acidity. Guided by Cliff Lede’s vision and Gallegos’s hands-on expertise, High Fidelity produces Sémillon that delivers both clarity and complexity as a stand-alone interpretation or as a blending partner with Sauvignon Blanc.



**BARREL PRICE**

\$9,400

**COMMERCIAL EXAMPLE**

HdV \$85

 Kale Wines \$80 | **WINE SPECTATOR 94 POINTS**
**AVA**

Los Carneros, Napa Valley

**GROWER / OWNER**

Christopher Hyde / Larry Hyde

**SOIL**

Loam &amp; Sandy Clay

**CLONE / ROOTSTOCK**

877 on 3309 Rootstock

**TRELLIS / TRAINING**

Cane Pruned, VSP (Vertical Shoot Positioning)

## HYDE VINEYARD

Larry Hyde founded and planted the 179-acre vineyard in 1979 after his father, Richard Hyde Sr. helped Larry purchase the property. Larry and his family have since cemented their family name and reputation as premier growers of Syrah, Pinot Noir and Chardonnay in the Los Carneros AVA. A true family business, Larry's sons Peter and Christopher, grew up on the vineyard they now help to farm and manage. The location is key. Here, the soil and climate are expressed in a balanced ripening season, bringing depth and structure to the palate. Hyde Vineyard Syrah wines are built around dark red fruit aromatics and mouth coating fine tannins.





**BARREL PRICE**

\$8,500

**COMMERCIAL EXAMPLE**

Pax \$38  
Carpenter \$40  
Jolie-Laide \$35  
Tank \$32  
Zeitgeist \$38

**AVA**

Russian River Valley, Sonoma County

**GROWER / OWNER**

Peter Fanucchi

**SOIL**

Huichica Loam

**CLONE / ROOTSTOCK**

Heritage clone on  
AxR1 Rootstock

**TRELLIS / TRAINING**

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)

## FANUCCHI-WOOD ROAD VINEYARD

When it comes to ultra-rare Trousseau Gris, Fanucchi-Wood Road Vineyard is the place. In fact, it may be the only place. As far as grape fiends and fermentation freaks can ascertain, this 125 year-old, dry-farmed site in the Russian River Valley is the only property in the New World where the grape can be found. With something so unique, we wanted in.

Peter Fanucchi personally tends the 10-acre organic block by hand to ensure a focused palate and vibrant aromatics. You can expect floral notes of apricot blossom and night blooming jasmine along with stone fruit character of nectarine and apricot on the palate. You want rare? We've got rare.



**BARREL PRICE**

\$7,600

**COMMERCIAL EXAMPLE**

 Titus \$46  
 Francis Coppola Reserve \$45  
 Whetstone \$71

**AVA**

 Russian River Valley,  
 Sonoma County

**GROWER / OWNER**

Richard Kunde

**SOIL**

Huichica Loam Soil

**CLONE / ROOTSTOCK**

Clone 1 on 110R Rootstock

**TRELLIS / TRAINING**

Bi-Lateral Cordon, VSP (Vertical Shoot Positioning)



# CATIE'S CORNER VINEYARD

It's back! After a brief one-year absence, we're honored to once again feature Viognier from Catie's Corner Vineyard. Located in the heart of Sonoma County's Russian River Valley, this small block of Viognier grows along gently rolling hills of de-vigorated Huichica loam, a soil prized for limiting vine growth and concentrating flavor. The site's defining rhythm, fog-laden mornings followed by sun-warmed afternoons, creates a steady cycle of cooling and gentle heat. This pronounced diurnal swing extends the ripening season, allowing flavors and aromatics to unfold slowly and with remarkable nuance. With tiny clusters, low yields, and an emphasis on balanced canopy and airflow, Catie's Corner delivers honeysuckle, white peach, and citrus energy, all anchored by minerality and a lithe, refreshing acidity.





**BARREL PRICE**

\$9,500

**AVA**

Sonoma Valley, Sonoma County

**GROWER / OWNER**

Keith Kunde

**SOIL**

Decomposed Volcanic

**CLONE / ROOTSTOCK**

Heritage Clone on Own Rootstock

**TRELLIS / TRAINING**

Quadri-Lateral Cordon, VSP (Vertical Shoot Positioning)



## WILDWOOD VINEYARDS

Originally planted in 1882, while Chester Arthur was serving as President, Wildwood Vineyard is rooted in legacy and lore. We're honored to source our Zinfandel from "Grandma's Block," a section of old vines on the sloping benchlands of the Mayacamas featuring unparalleled views across Sonoma Valley.

Being part of the continuing history of this storied property is inspiring, but the ultimate test always boils down to quality. Wildwood hits the jackpot with flavors and structure featuring seemingly endless layers of blackberry, cola and Bing cherry which almost teeter to Bordeaux-like in their complexity.





OFFERINGS	PRICE	VINEYARD	AVA
ALBARIÑO	\$1,950	Terra Alta Vineyard	Clements Hills, Lodi
CABERNET SAUVIGNON	\$3,950	A2 Vineyard	Rutherford, Napa Valley
CABERNET SAUVIGNON	\$4,000	Moulds Family Vineyard	Oak Knoll District of Napa valley
CHARDONNAY	\$2,850	Durell Vineyard	Sonoma Valley, Sonoma County
PINOT NOIR	\$2,800	Bacigalupi Vineyard	Russian River Valley, Sonoma County

## COMMUNITY WINEMAKING

For those who find a full barrel daunting, Share-a-Barrel offers an immersive journey into the art of winemaking on a smaller scale. By dividing each barrel into four shares, participants receive six cases of ultra-premium Napa Valley wine, crafted under the guidance of The Wine Foundry’s award-winning team.

This program also fosters a sense of community, connecting participants with Napa Valley’s most engaged winemaking circle. If seeking to deepen your wine knowledge with a personalized label through first hand experience, Share-a-Barrel makes it possible, without the commitment of a full barrel.





EACH YEAR, THE WINEMAKERS FLEX FERMENTATION MUSCLES AND FOLLOW THEIR ENOLOGICAL PASSION THROUGH A UNIQUE SERIES WE CALL THE PROJECTS.

<b>BARREL PRICE</b> \$7,400	<b>PROPRIETARY WHITE BLEND</b> Stick-in-the-mud traditionalists may balk, but Proprietary Blends are of the now; unique viticultural and enological takes that push boundaries while highlighting the strengths of individual components. For the foundation of our Proprietary White, we draw on the vintage's best white grapes to create a stunning base wine. You'll work directly with our winemakers to further hone the structure and flavor during your blending session.
<b>BARREL PRICE</b> \$10,200	<b>PROPRIETARY RED BLEND</b> Rules are meant to be broken. Each year, the winemakers pilfer from a special selection of barrels to craft the foundation for our Proprietary Red Blend Project. We cast aside tradition to craft the most pleasurable and hedonistic base wine on the planet. With the foundation established, you'll work with the winemakers to shape the aromas, flavors and structure through blending. Remove the shackles of convention and toast to the freedom of flavor.
<b>BARREL PRICE</b> \$5,900	<b>ROSÉ PROJECT</b> The winemakers farm grapes for the traditional Tavelian method of pressing whole clusters to produce Rosé. The results are astounding. By farming Mourvèdre and Tempranillo specifically for the Rosé Project, we can dial in the ideal ripeness level at which to pick for bright aromatics and razor sharp acidity. A \$1000 fee is assessed per barrel for custom Rosé blends of less than 4 barrels due to challenges ensuring cold stabilization.
<b>BARREL PRICE</b> \$10,200	<b>G.S.M. RED BLEND</b> Welcome to Rhôneifornia. Wine geeks from across the globe gravitate toward the layered nuance and sophistication of the red grapes associated with France's Rhône region. Since quietly introducing the project in 2017, the winemakers have repeatedly delivered powerhouse wines built around Syrah, Grenache and Mourvèdre. With the bedrock of GSM in place, you'll collaborate with the winemaking team to take the foundation to new heights through blending.
<b>BARREL PRICE</b> \$10,200	<b>SUPER TUSCAN RED BLEND</b> Inspired by the complexity and depth of Super Tuscans, the winemakers began introducing Bordeaux varietals into Sangiovese with stunning results. The Sangiovese delivers bright berry, hints of briar patch and lively acidity while the Bordeaux varietals bring haunting depth to the palate and structure – a formidable one-two combination. Clients build upon the foundation by having access to Cabernet Sauvignon and other varietals when blending.





**CASE PRICE**

**\$360/CASE, 10 CASE MINIMUM  
(NOT ELIGIBLE FOR VOLUME DISCOUNTS)**

**BLANC de BLANCS & BLANC DE NOIRS PROJECTS**

Since introducing sparkling wine to the Vineyard Guide in 2013, every vintage has received critical praise and strings of scores in the mid-90s. Our sparkling wines are fermented bone dry using Méthode Champenoise in a classic Brut style – light, crisp and refreshing.

**CASE PRICE**

**\$288/CASE, 10 CASE MINIMUM  
(NOT ELIGIBLE FOR VOLUME DISCOUNTS)**

**SPARKLING ROSÉ PROJECT**

Bone-dry with a palate as crisp as a December morning, we eschew convention and utilize forced carbonation to produce heaps of bristling bubbles for our Sparkling Rosé Project. The process is significantly less time consuming than Méthode Champenoise and the wines ready for release in mid-March.

**CASE PRICE**

**PRICING VARIES ACCORDING  
TO THE SPECIFIC PROJECT.**

**CUSTOM LABEL PROJECT**

Each year, our winemaking team crafts ultra-premium bottlings specifically for custom labeling. You can choose to order from an upcoming vintage to reserve your allocation or select finished wines from previous vintages as the quickest pathway to having bottles in hand. A fan favorite of companies, clubs, and organizations from Silicon Valley to Hong Kong, our Custom Label Project helps tell your story with ultra-premium wine.





# PAYMENT

---

Barrel prices include winemaker consultation, our state-of-the-art winemaking process, a final blending session with one of our award-winning winemakers, bottling, packaging materials (bottles, corks, capsules, and printed labels), and as much of your participation in the wine production process as you would like.

The label design fee is an additional charge, but the fee for our standard label design services is waived with the purchase of your first barrel.

Non-standard winemaking processes and premium packaging may be provided for an additional fee, based on availability.

Payment is due in full within 10 days of contract signing to secure fruit source.  
After 10 days, allocation cannot be guaranteed.

Please contact [makewine@thewinefoundry.com](mailto:makewine@thewinefoundry.com) or call 707.637.8821 x7302.





## DESIGN & PACKAGING

---

The process of designing your signature label is incredibly rewarding and exciting. Just as creating wine becomes a personal journey, your unique story becomes the foundation for branding and label design.

Standard professional-grade packaging is included in the price of each barrel.

Full details about packaging selection and the label design process are provided in our *Packaging Guide* after you complete the barrel purchase process.

With the purchase of your first barrel, 5 hours of design time from our award-winning designers is included.

